



Required Performance Method for Schedule Control

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Abstract

The Required Performance Method (RPM) is a forward-looking control system that takes data from progress monitoring, applies the contractor's ability to expand work through expansion factors, and produces forecasts of the required performance needed for timely completion of the project. This procedure is designed to take the subjectivity out of forecasting, enabling those people without years of experience to recognize indicators of potential schedule slippage.

Required Performance Method for Schedule Control

Introduction

Construction scheduling does not have universal, used-by-all methods for effective schedule control systems that alert an early warning of slippage. Many techniques are extremely effective as progress monitoring systems, yet these systems do not have pronounced forecasting methods and smoke alarms that result in knowing when to take action.

Limitation of Progress Monitoring Systems

Progress monitoring systems are well documented in their ability to accurately represent both the past and the present – defining where you have been and where you are, to determine where you are going. Given that the historical representation of the project is a major step in schedule control systems, the need is for the development of systems that are forward-looking. Right now, the construction industry is very accurate in its monitoring and reporting, yet these systems do not necessarily have the ability to forecast and find triggers that warrant action.

This research addresses the problem that there are not well-documented procedures that look forward and say when exactly there should be alarm that the project is in danger. The question of *when* to call attention is an essential part of an early warning system. If the warning is too late, which is often the case, the contractor must *react* to the problem. Rather than reacting to problems recognized by progress monitoring systems, schedule control systems will predict the problem before it becomes one. Doing so allows preventative measures and corrective action to minimize the potential damage. Consider the following diagram:

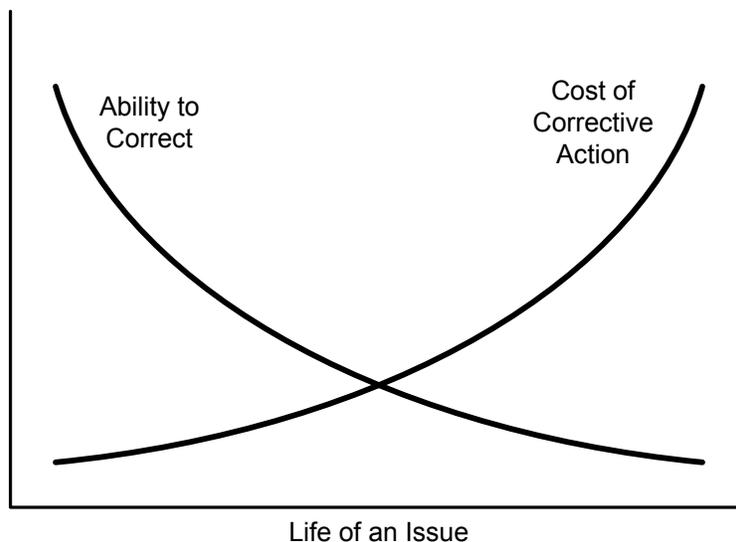


Figure 1: Ability to Correct vs. Cost of Corrective Action

There must be an issue before it can be detected and action taken. The trick is to identify the issue early while action can be taken at a reasonable cost; waiting until later to take action on the issue increases the cost of corrective action and increases the chances of the issue having a detrimental effect on the schedule.

Limitations of Forecasting and Acting Tools

A prediction is only as reliable as the information used to make the prediction. In the case of project scheduling, a forecast is only as reliable as the progress monitoring system that developed the information used in the forecast. Therefore, forecasts are limited when progress monitoring systems are not regularly updated and accurate. Assuming that tracking and reporting is up-to-date and correct, a problem lies in that while there are forecasting tools available to use this information, there are no smoke alarms that trigger actions; no scientific means of saying that when a forecasting tool shows “this”, action should be taken.

Forecasting tools commonly rely on an extrapolation of recent trends in data; mechanistically applying the past to the future and making a prediction of what *will* happen, based on what *has* happened. In retrospect, this is a limitation of predicting the future; the only information available for construction forecasting is what you planned to happen, what actually happened, and the rate or means in which it has been happening. Computerized scheduling, such as P3, monitors progress very well, yet is less dependable in its ability to produce forecasts that cause action. P3 relies on duration information that you provide it, making predictions and sequencing of future work based on original durations for these future activities. Consequently, if a forecast based on this information shows a projection that the project will finish late, there is a need for an indicator to take the subjectivity out of the forecast and make the smoke alarm ring, a need for a system that causes action. Furthermore, what types of acts are produced – a call for attention, a need for a recovery plan, or quite possibly grounds for suspension or termination? With the objective of delivering a reliable schedule control system, these are problems that this research addresses.

Schedule Control Systems: An Analogy

To better understand the need for a schedule control system, consider an analogy. Barrie and Paulson [1984] expressed the need for a schedule control system as a car driving down the highway with the windshield painted over. The driver is unable to look down the road, into the future, for information that will keep the car on the right path (forecasting). The only information available to the driver is that observed by looking out the side and rear windows – looking at where you are and where you have been, respectively (monitoring progress). It is possible to drive successfully like this by 1) driving *very* slow, 2) continually monitoring progress, and 3) taking action to immediately correct small deviations. However, in construction scheduling, it is unrealistic to update schedules and take action at this rate, which would equate to an hourly or daily basis. This analogy clearly expresses the need for forward-looking control systems, in order to prevent a “crash”.

Consider another automobile analogy, yet this time it expresses schedule control systems using quantitative measures. In this analogy, two friends embark on a ten-day road trip with \$100 between them, leaving a budget of \$10/day. Figure 1.4 is a graphical representation of the friends' budget, in terms of budgeted expenses, actual expenses, and money remaining that they can spend.

After two days, they have spent \$20 – great, they are precisely on budget! Another couple days pass, and at the end of day 4, the friends check their wallets and determine that they have spent a total of \$46. Although spending to date is slightly more than planned, there are no worries, for they believe they shall easily be able to get by on the remaining \$56, at \$9/day.

Yet another two days pass, and after leaving the tip for dinner at the end of day 6, they count their remaining funds to be \$32. They have spent a total of \$68 in six days, a rate of \$11.33/day – moderately over the budgeted \$10/day – leaving only \$8/day for the remaining four days. One friend is worried that at the rate they are spending, they will not have sufficient funds to finish their trip. To this, the other friend responds, “Don’t worry, we’ll be just fine. We can make it on \$8/day.” The first friend shrugs his shoulders, sighs, and gives a nod of approval.

Two more days pass and because of the one friend’s calming reassurance that there was nothing to worry about, the pair fails to pay as close attention to their budget as they probably should have. On days 7 and 8, they spent \$12 each day, which did not seem too far over budget after spending at a previous clip of \$11.33/day. The wallets come out, and the friends count their remaining funds – “*Eight dollars left for two days!*” It does not appear that the dynamic duo will have enough money to finish their trip.

This analogy clearly illustrates the importance of knowing when you are no longer on budget. In this case, any rate over \$10/day is over budget, however real projects reflect this critical “on budget” value through progress monitoring tools such as cost and commodity curves that may have varying values of where you should be at each point in time. At the end of day 8, the friends reached a point where there was no way they could finish their journey – \$4/day was completely unrealistic funds for completion. Once realized that their spending rate was over budget, their “smoke alarm” should have been going off, indicating that they need to take corrective action, otherwise they are in danger of running out of money. They *did* recognize early on that they were over budget, yet continued spending without worries, confident with their budget situation.

Another factor to consider is how the schedule analysts (in this case, the two friends) view any type of early warning indicators, in terms of a pessimistic, realistic, or optimistic approach. Often, optimism rules supreme, as was the case in this example where one friend continually reassured, “Don’t worry, we’re okay, we’ll finish within our budget.” If a realistic approach to early warning indicators is not taken, there are only so many “don’t worry’s” before there’s an “uh-oh.” In this regard, if reliable early-warning tools are developed and are quantitative, they will serve as a powerful instrument to help prevent the “uh-oh’s” of the construction industry – interpreted as “behind schedule, over budget.”

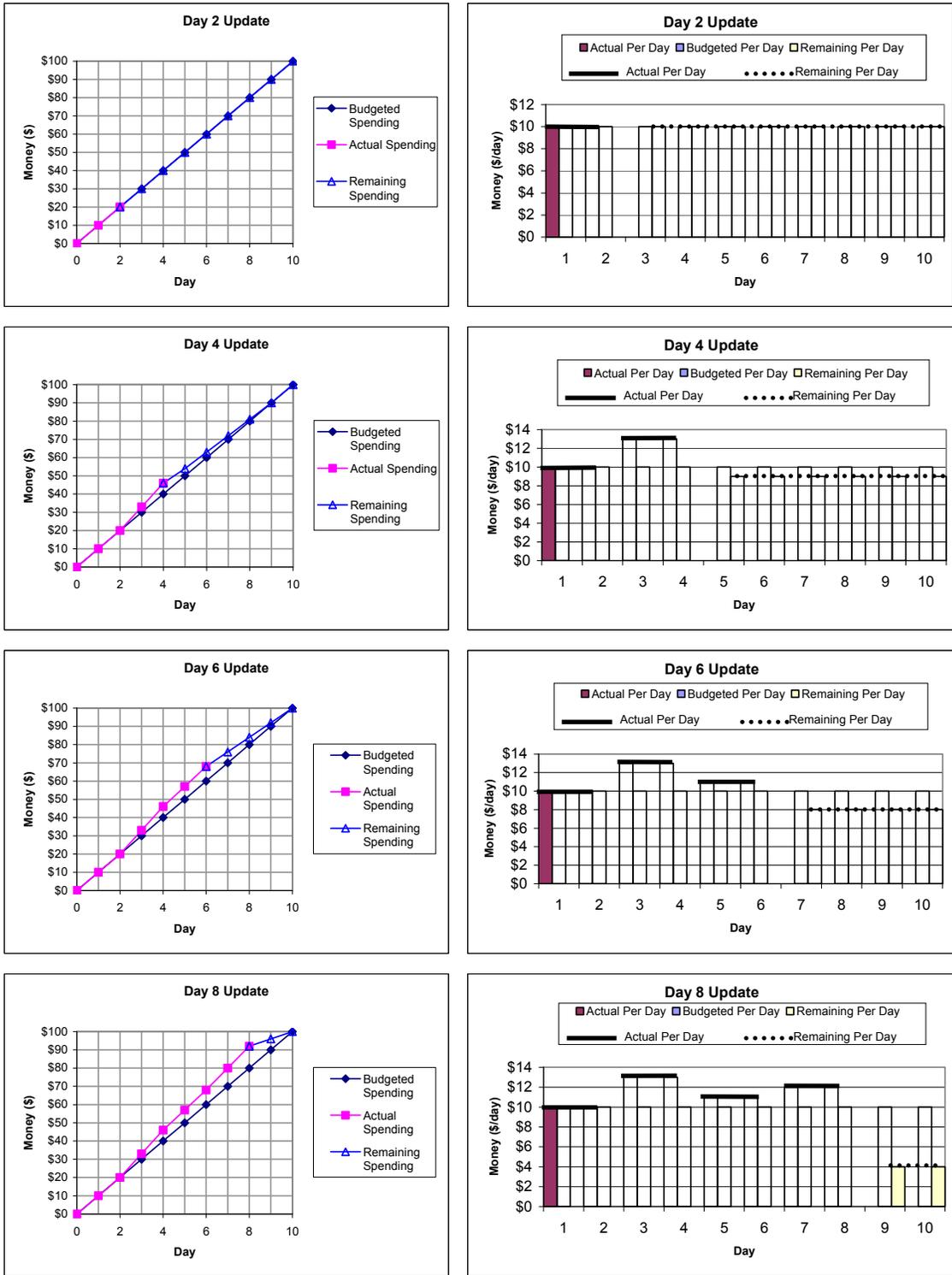


Figure 2: Car Analogy Updates

Required Performance Method

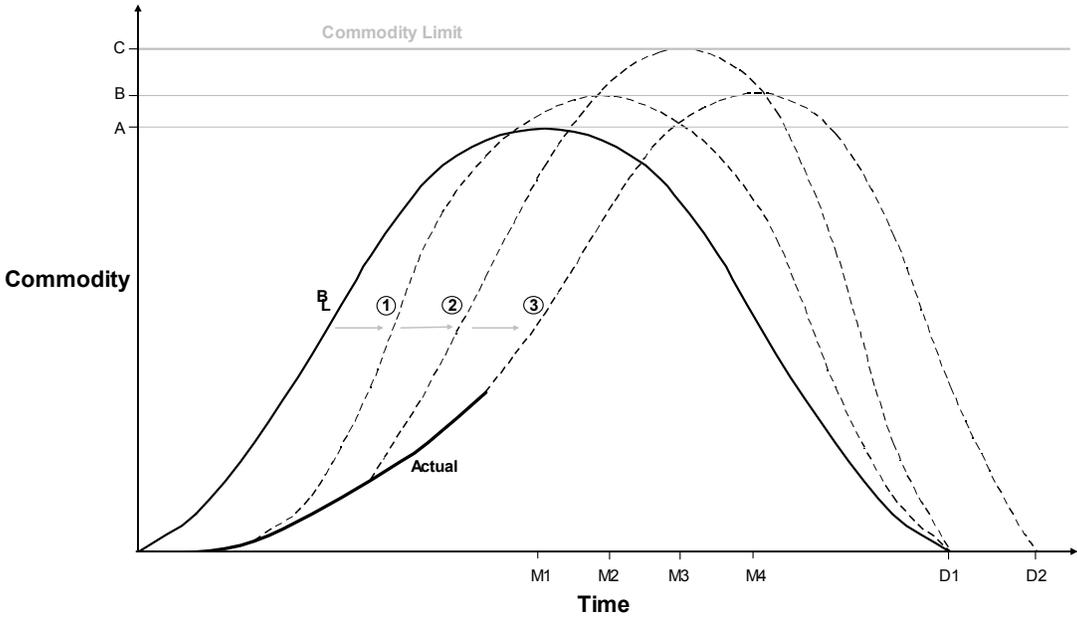
The intellectual framework for schedule control serves as a guide to develop and describe a schedule control system that can be used to detect an early warning of schedule slippage. The schedule control system developed is the Required Performance Method (RPM), a technique that utilizes the tracking of commodities to predict what performance is required for the remainder of the project.

RPM Conceptual Framework

The innovative component of the Required Performance Method is its application of a quantitative means for defining the degree to which the amount of work planned for any one month can be expanded, and using this means to distribute any deviation from the planned values. The subsequent sections discuss how the tracking of commodities is used by the RPM to forecast required performance, as well as what type of commodities are tracked.

Concept of Expansion: An Analogy

The purpose of this research is to forecast schedule slippage – a warning of potential failure to finish on time. To begin explaining the concept of expansion, let us first look at a graphical representation of a schedule that is slipping, represented by the following commodity versus time curves:



<u>Schedule</u>	<u>Complete By</u>	<u>Max Commodity</u>	<u>In Month</u>
B	D1	Increase ↙ A	M1
①	D1	Increase ↙ B	M2
②	D1	Increase ↙ C	M3
③	Shift ↙ D2	Decrease ↙ B	M4

Figure 3: Toothpaste Expansion Analogy

Consider the analogy of a toothpaste tube, where the toothpaste represents the commodity (whether it is money, tons of asphalt, crew-hours, etc.), and the length of the tube represents the project duration, with completion date *D1* being the end of the tube. The idea is that the amount of toothpaste in the tube remains constant, as will the area under the curve (cumulative planned earned values for the commodity).

The baseline (BL) schedule is set to complete on *D1*, with the maximum monthly commodity *A* scheduled for month *M1*. As time progresses, the *Actual* progress of the commodity has underperformed, squeezing the toothpaste in the tube (remaining commodity) to curve 1. The planned schedule has shifted to the right, and because of the underperformance, in order to complete by *D1*, the maximum monthly commodity increases to value *B* in month *M2*; the toothpaste is squeezed further towards the end of the tube, requiring an increased diameter to accommodate the full volume of toothpaste.

After another sub-par period of work, failing to perform in accordance with adjusted curve 1, the schedule is further behind, reflected in curve 2. The toothpaste is still restricted by the end of the tube (*D1*), consequently stretching further the diameter of the tube in order to fit the constant amount of toothpaste. The production rate of the commodity increases to complete the project on time, approaching value *C* in month *M3*, the *Commodity Limit*. This commodity limit represents the maximum production rate of this project; for example, maximum production rate restrictions may include availability of resources or equipment.

Again, the failure to perform to the adjusted curve *B* results in an updated schedule of curve *C*. However, the production rate has reached the maximum for that commodity. The only option to perform the remaining work is to extend the contract completion date to *D2*, decreasing the maximum commodity value within the limits, to value *B*.

As the commodity maximum increased and shifted to the right, the project was under increased danger of finishing late. Ultimately, the schedule completion date needed to be shifted to accommodate the underperformance. In our toothpaste analogy, there was no longer room for the toothpaste in the tube. The tube had expanded to its limits, and it was time to get a longer toothpaste tube.

RPM: Expanding the Proper Months

The toothpaste analogy illustrates that when there is underperformance and deviation from the planned schedule, the remainder of the project compensates for this by expanding the production of each subsequent period. While the expanded schedule appears to balance the variance evenly, it may expect unreasonable production rates for particular periods.

The key to the Required Performance Method is that it distributes the expanded work to the months with work that is most likely to expand, rather than evenly distributing expansion among all remaining months. There are restrictions that limit the relative expansion of certain periods of the project, discussed in the following section. Relative work expansion for each month is considered by assigning all months of the project an Expansion Factor (EF). The EF measures the degree to which the amount of

work planned for any one month can be expanded, relative to all other months on the project. By expanding certain months more than others, the peaks and valleys of forecasted work are exaggerated.

Forecasting required performance on a monthly basis produces trends whose purpose is provide an early warning before the monthly expansion reaches an undesirable and unattainable level. Further discussion on the indicators for alarms and the RPM conformance with the schedule control framework are found later in this chapter. First, however, is a better understanding of what considerations determine the expansion factor for each month.

The Expansion Factor

When the actual cumulative value of a commodity deviates from the planned value, the expansion factor has the important role of allocating this deviation to the appropriate months. For this reason, numerous factors are considered to establish the contractor's ability to expand the work in each month. It is the contractor's role to determine the expansion factors, for it is *their* ability to expand the work. The required performance of each month is determined by the following:

$$RP_{\text{month}} = PP_{\text{month}} + \left(\frac{EF_{\text{month}}}{\sum EF_{\text{remaining}}} \right) * \left(\sum PP_{\text{to date}} - \sum AP_{\text{to date}} \right)$$

Where:

- RP_{month} is the required performance in the month
- PP_{month} is the planned performance for the month
- EF_{month} is the expansion factor for the month
- $\sum EF_{\text{remaining}}$ is the sum of the expansion factors for the remaining months
- $\sum PP_{\text{to date}}$ is the cumulative planned performance to date
- $\sum AP_{\text{to date}}$ is the cumulative actual performance to date

Equation 1: Monthly Required Performance

The expansion of each month is relative to the other months on the project. Considering this, each EF is defined as a number from 0-10. A month with an EF of 10 is allocated twice as much of the deviation (cumulative planned to date minus cumulative actual to date) as a month with an EF of 5, and ten times as much as a month with an EF of 1. Should the contractor assign every month a value of 10, or any other uniform number, all months expand the same amount – expansion is relative. Months with an EF of zero are not allocated any of the deviation, for they are regarded as lacking the ability to expand the work.

To define expansion factors, various considerations are taken into account. These limitations on ability to expand the work include but are not limited to the following.

Type of Work: The expansion factors define the ability of the contractor to expand the work; therefore, the type of work scheduled has a major influence on how much expansion can take place. For instance, consider the development of a high-rise building facility on a plot of untouched land. The

earthwork phase of the project may be more welcoming to expansion than the building phase. More dozers and scrapers may be added to expand the earthwork, while pouring concrete for many successive floors requires a minimum amount of time to allow for curing. The latter work may have a lower expansion factor than the earthwork, for it may be tougher to expand the linear work. Linear work, or work performed in sequence (Activity A must be completed before activity B, which must be completed before Activity C) limits the amount of expansion. Whichever months these activities are scheduled for, the expansion factors reflect this.

Amount of Float: The amount of work in a month on the critical path may influence the amount of expansion in that month. Periods with more work on the critical path, and less activities with float, may be more restricted to expansion than periods with less critical activities and more float.

Weather: Seasonal weather patterns influence the degree to which the amount of work planned can be expanded, whether they be cold harsh winters, rainy seasons, excessive heat, or even a moderate climate that has very little effect on the ability to expand. Furthermore, the weather affects certain work more than other. For example, it is difficult to expand outdoor painting during rainy seasons, or laying underground pipe during winter in a cold climate.

Physical space limitations: A lack of physical space on the job site may restrict the amount of additional resources a contractor can bring on site, in hand restricting their ability to increase production and expand the work. For instance, the small amount of space on a metropolitan block may restrict the number of tower cranes that can fit on the limited space.

Resource availability: Limits on available labor, equipment, and raw materials bound the contractor's ability to expand the work. Such a restriction may be found on a roadway construction project, where the only asphalt plant within range is capable of producing a maximum amount of tons per day.

Other work: The current project may not be the only project the contractor has going on. This may tie into the point above, in that the contractor may need labor and equipment resources on other projects. During these periods, expansion of work may be limited.

Where in the project duration: Often, project have a learning curve, where it may be difficult to expand work at the beginning of the job. Once past this initial period, the middle of the project may be more allowing to expanding the work. Furthermore, the end of the project may be a period that the contractor will not want to rely on for expanding the work – pushing work onto the end of the project is dangerous for timely completion.

History of expansion: The contractor's history of expansion on current and similar projects affects the definition of expansion factors. This knowledge aids in forecasting the contractor's ability to expand certain work, under certain conditions. On the current project, the history of ability to expand work to date may influence their opinion of their ability to expand future work, so as not to exclude good and known information.

The above list is not inclusive of all considerations for defining the expansion factors. Whatever the dynamics in defining the expansion factors, the goal is for the contractor to make all considerations necessary to best predict their ability to expand the work over the life of the project.

Tracking of Commodities

One of the main reasons for tracking and reporting project commodities is that they reflect project performance; in regards to time, how close actual schedule performance is with respect to where it needs to be. Commodity-loaded schedules form the basis for the RPM, allowing for a control system that effectively mirrors the advancement of the project.

Driving commodities are those commodities essential to the completion of the project, a handful of resources that reflect the project progress. The most common driving commodity is money, whether it is money earned or money spent. Cash flow is aggregate, in that it may encompass all aspects of the project – resources, labor, indirect costs, etc. Linear feet of pipe cannot be converted to cubic yards of concrete, yet both can be converted to cash values. Another advantage of tracking cash flow is that nearly all projects budget payments for work completed, and in turn, cost-load the schedule.

While cash flow is the most common commodity loaded on schedules, there are varieties of other driving commodities that reflect project progress. Inputs such as man-hours, crew-hours, and raw materials are consumed throughout the construction process. Conversely, outputs may also be tracked for specific items, including cubic yards, tons, and linear feet. The driving commodities of each project vary in accordance with the type of project, yet the goal stays the same: reflect project progress through tracking a manageable component of the project. Performance of the project comes from the comparison of where we are with respect to where we planned to be, or actual versus planned. This *compare* stage of schedule control reflects the current status of the project; yet to forecast required performance, the RPM employs the project's ability to expand future work.

RPM as a Schedule Control System

The guidelines set by the intellectual framework for schedule control built a foundation for what is needed to develop the Required Performance Method. This section breaks down the RPM into its schedule control system components, detailing how it effectively bridges the gap between progress monitoring and schedule control.

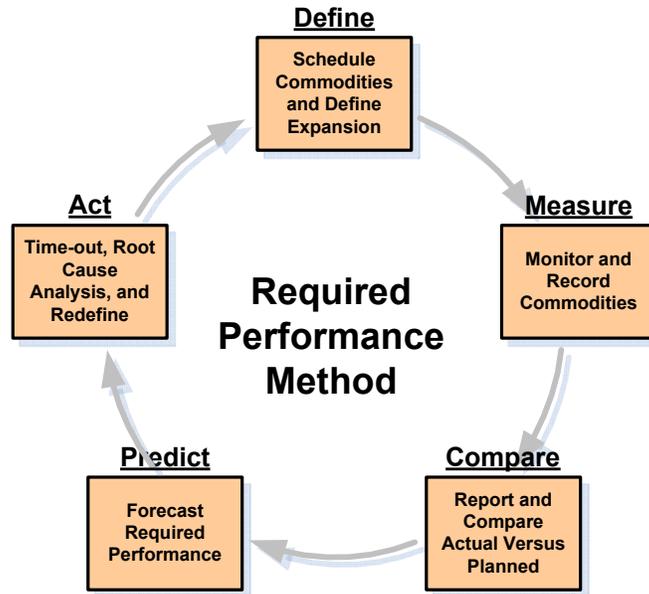


Figure 4: RPM as a Schedule Control System

In the following sections, accompanying the conceptual framework of the RPM is a brief narrative example that describes the mechanics of the control system. The example is a fictional 17-month, 10-mile highway realignment project whose driving activity is the movement of earthwork (tracked in cubic yards). A sample RPM graphic, as applied to this example, is shown in the following figure:

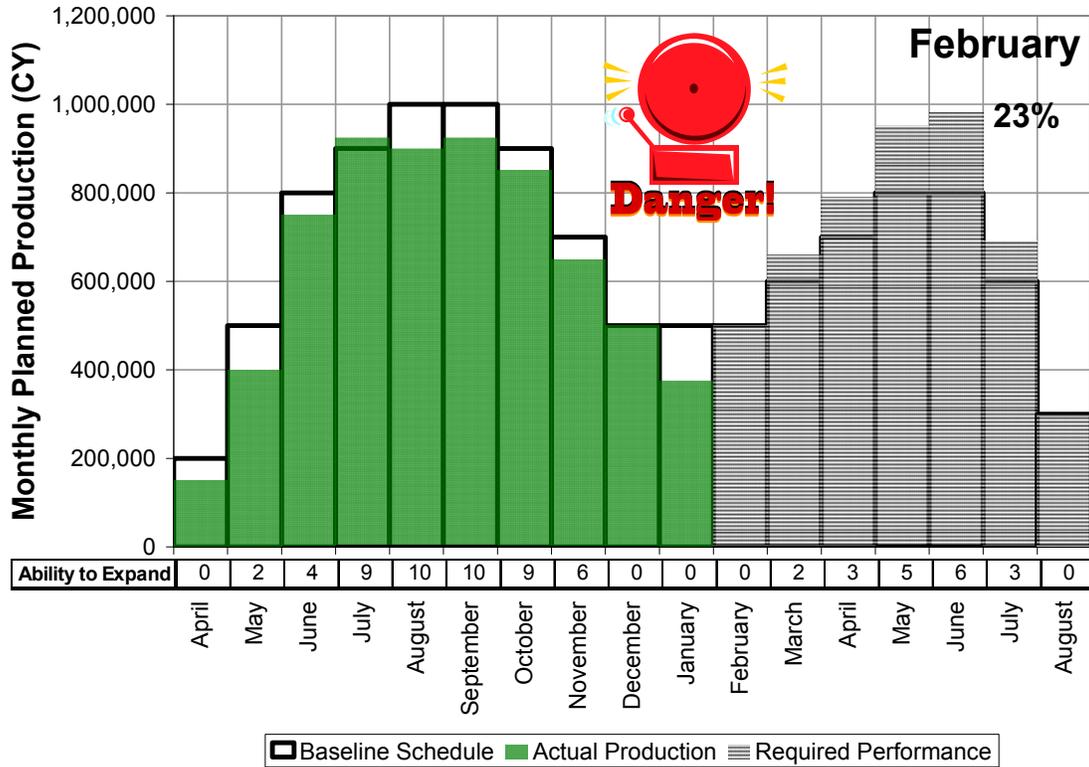


Figure 5: Expanding Work in the Proper Months

Referring to the figure, the actual performance for seven of the eight months from April through January are below the planned values in the baseline schedule. Outstanding earthwork is distributed over the remaining duration of the project, and is done using the concept of expansion. Shown along the bottom of the figure is the contractor’s ability to expand the work for each month. Notice that expansion is greatest during the first August and September, and lowest during the beginning, the middle, and the end of the project (all for various reasons, which are discussed later). Expansion for the remainder of the project is greatest in May and June, and this is when most of the required recovery work will occur. As shown in June, the required work is expanded 23% more than planned, resulting in an expected performance higher than any actual performance on this job. This is a reason for concern, and the “alarm” indicating a warning of possible late project completion should definitely be ringing. Accompanying the figure above would be additional figures, data, and graphs, tracking the expansion on a month-to-month basis. These are described in following sections.

Schedule Commodities and Define Expansion

The first stage of the RPM schedule control system is to schedule commodities and define expansion. Chosen commodities must meet the requirement of representing project progress. Commodities are scheduled along the duration of the project, defining how much of each commodity is to be assigned to each month. A contractor defines this data the same way they always: from a commodity-

loaded schedule. If there are early and late schedules, commodities are defined for both schedules. When using early schedule RPM techniques, float months are considered planned zero-production months at the end of the early-calculated schedule. Should the contractor aim to meet the early-calculated completion date, any float months are removed from the end of the early schedule, resulting in a shorter target early schedule completion date than the contract completion date.

Monthly planned values for commodities in the original schedule have a built in design capacity, or the contractor’s definition for what they anticipate their maximum monthly production can be. Whether considering the early, late, or another target schedule, the maximum monthly value may be used as a control limit for comparison of required monthly performance. That is, this planned maximum value may be a number that when approached by forecasted required monthly performance, is reason for concern and a signal for alarm. Considering the late schedule as the worst-case scenario for timely project completion, the commodities defined in this schedule assume the latest possible plan for work. Whatever the target schedule is, the monthly values for commodities form a baseline for monitoring progress and forecasting required performance to perform to this target schedule.

In the highway realignment example, tracking earthwork as a commodity is directly representative of the project progress. Over the 17-month duration, a total of 11.3 million cubic yards of earth is planned to be moved. The following graphics represent the baseline schedule planned value for the commodity, shown in the forms of a data table, cumulative production curve, and monthly planned production chart.

Table 1: Baseline Schedule Data

Month	Baseline Schedule (CY)	
	Monthly	Cumulative
		0
April	200,000	200,000
May	500,000	700,000
June	800,000	1,500,000
July	900,000	2,400,000
August	1,000,000	3,400,000
September	1,000,000	4,400,000
October	900,000	5,300,000
November	700,000	6,000,000
December	500,000	6,500,000
January	500,000	7,000,000
February	500,000	7,500,000
March	600,000	8,100,000
April	700,000	8,800,000
May	800,000	9,600,000
June	800,000	10,400,000
July	600,000	11,000,000
August	300,000	11,300,000

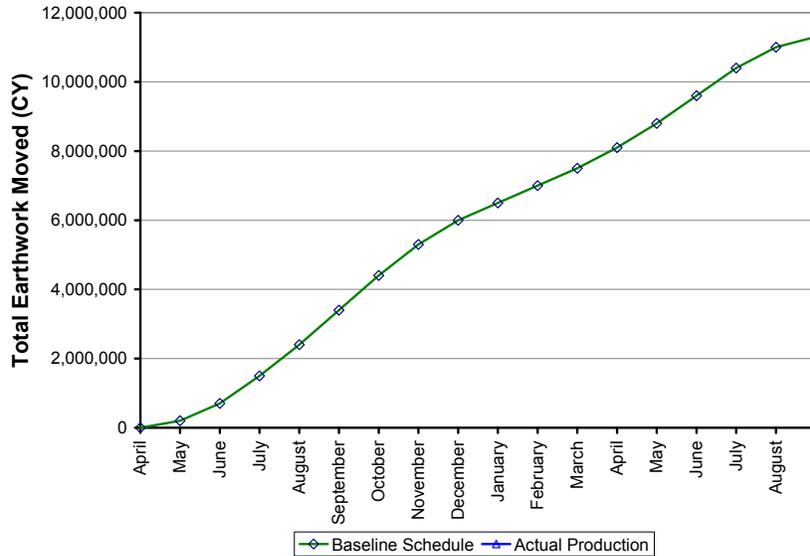


Figure 6: Cumulative Production Curve

The cumulative production curve may take the form of planned early and planned late cumulative production curves, if there are early and late project schedules. Whichever the case, the cumulative production curve chart also displays an actual cumulative project production curve. These curves provide an overall snapshot of where the commodity is, compared to where it needs to be. It is a common graph for tracking the status of commodities.

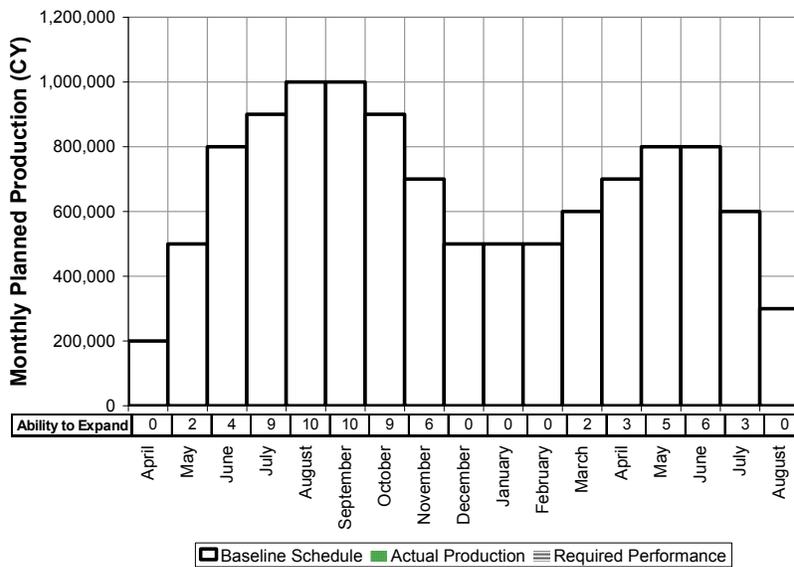


Figure 7: Monthly Planned Production

The monthly planned production chart tracks monthly planned, actual, and required performance. If there are early and late schedules, there are both early and late monthly planned production charts. Individual required monthly performances are compared with actual and planned performance.

The contractor's ability to expand work in each month is defined according to all considerations described in 4.1.3 *The Expansion Factor*. Because schedule control systems are cyclic, the expansion factors may be redefined as the project progresses. While expansion factors may change to include good and known information, the concept remains the same: using all available information and knowledge, the contractor defines their ability to expand work for the remainder of the project. The expansion factors for the example project are defined in the following figure:

Table 2: Monthly Expansion Factors

Month	EF
April	0
May	2
June	4
July	9
August	10
September	10
October	9
November	6
December	0
January	0
February	0
March	2
April	3
May	5
June	6
July	3
August	0

The project's driving commodity throughout the project duration is the cut and fill of earth. The project is set in a cold weather, U.S climate, having winters with moderate snowfall and ground freezing. In this climate, for the type of work performed, the ability to expand work in summer months is much greater than the ability to expand in winter months, when conditions are far from ideal. While earthwork is the commodity tracked, other driving activities such as paving and pavement marking are restricted to the paving season, which ends starts in March and ends in November. Seasonal weather patterns restrict the contractor's ability to expand work throughout the project, decreasing expansion to zero for the months of December through February.

Also considered is the contractor's limited ability to expand work at the beginning and end of the project. For the first three months of the project, the contractor is wrapping up another project, waning resources away from the other project onto this one. After three months, the contractor's fleet is at full strength. At the end of the project, the contractor is hesitant to depend on these months for a large amount of expansion, weary of relying on this period to catch up on work, should they be behind.

Monitor and Record Commodities

To produce the most reliable and up-to-date forecasts of required performance, commodities need daily monitoring and recording. While complete RPM reports may not be updated with such

frequency, thorough knowledge of project-driving commodities is necessary in knowing the current health of the project. Remediation plans need daily attention, rather than waiting until the end of each month for the new RPM report to disclose what has or has not been accomplished. Monitoring and recording progress on a daily basis allow for the next step in the control system, reporting and comparing actual versus planned. The data and conditions monitored in this phase aid in possible revisions of expansion factors, providing the “known information” for future adjustments. In our example project, earthwork is monitored and recorded on a daily basis, which supplies the necessary data to report and compare in monthly RPM reports.

Report and Compare Actual Versus Planned

Monthly RPM reports provide the facts of the project – how much of the commodity has actually been produced/performed versus how much was planned to be produced/performed. The reports are a comparison of monthly and cumulative values, both in tabular and graphical form. Included in the reports are a history of actual versus planned expansion, supplying the contractor information to make any necessary changes to expansion factors for the remainder of the project. The actual ability to expand the work on the project is reported, and may influence the predicted ability to expand work in future months. Reports constitute a summary of the progress monitoring system, providing the early warning system with the data necessary to forecast required performance.

The example project is now in the month of February, having just received production figures for January work. The data and cumulative production curve for the February are shown below. Comparing actual versus planned production, a few months that did not earn as much as planned have resulted in a schedule that is currently 575,000 cubic yards behind schedule.

Table 3: February Update - Project Data

Month	EF	Baseline Schedule (CY)		Actual Production (CY)		Δ Cumulative (CY)
		Monthly	Cumulative	Monthly	Cumulative	
			0		0	
April	0	200,000	200,000	150,000	150,000	50,000
May	2	500,000	700,000	400,000	550,000	150,000
June	4	800,000	1,500,000	750,000	1,300,000	200,000
July	9	900,000	2,400,000	925,000	2,225,000	175,000
August	10	1,000,000	3,400,000	900,000	3,125,000	275,000
September	10	1,000,000	4,400,000	925,000	4,050,000	350,000
October	9	900,000	5,300,000	850,000	4,900,000	400,000
November	6	700,000	6,000,000	650,000	5,550,000	450,000
December	0	500,000	6,500,000	500,000	6,050,000	450,000
January	0	500,000	7,000,000	375,000	6,425,000	575,000
February	0	500,000	7,500,000			
March	2	600,000	8,100,000			
April	3	700,000	8,800,000			
May	5	800,000	9,600,000			
June	6	800,000	10,400,000			
July	3	600,000	11,000,000			
August	0	300,000	11,300,000			

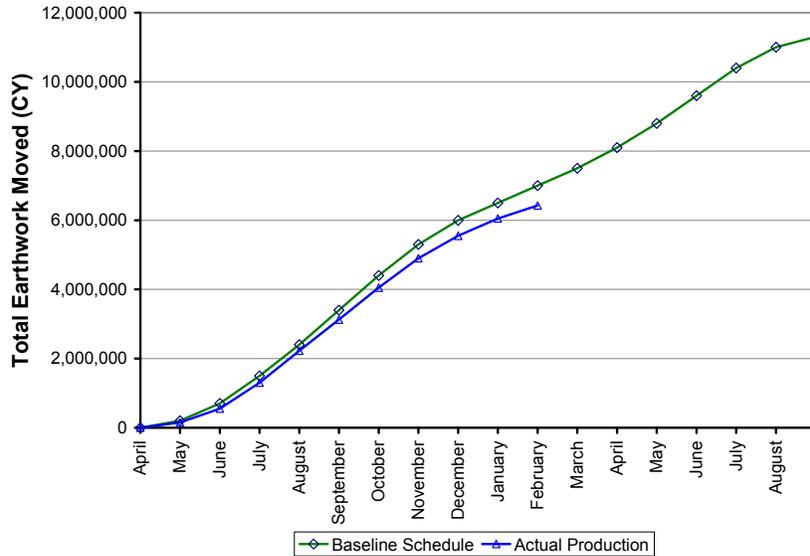


Figure 8: February Update – Cumulative Production

Forecast Required Performance

The detail with which you forecast is dependent upon the detail with which you monitor progress. This statement holds true with the Required Performance Method – the quality of predicting required performance depends on how accurate the commodity reports are in representing project progress. All data collected from planned and actual performance is converted into information that predicts performance that is necessary to finish on time. The following charts show the data as converted to required performance for the February update, as well as a chart tracking maximum and monthly expansion for each month.

Table 4: February Update – Monthly Data Report

Month	EF	Baseline Schedule (CY)		Actual Production (CY)		Δ Cumulative (CY)	February	
		Monthly	Cumulative	Monthly	Cumulative		Required Performance	Percentage Expansion
			0		0			
April	0	200,000	200,000	150,000	150,000	50,000		
May	2	500,000	700,000	400,000	550,000	150,000		
June	4	800,000	1,500,000	750,000	1,300,000	200,000		
July	9	900,000	2,400,000	925,000	2,225,000	175,000		
August	10	1,000,000	3,400,000	900,000	3,125,000	275,000		
September	10	1,000,000	4,400,000	925,000	4,050,000	350,000		
October	9	900,000	5,300,000	850,000	4,900,000	400,000		
November	6	700,000	6,000,000	650,000	5,550,000	450,000		
December	0	500,000	6,500,000	500,000	6,050,000	450,000		
January	0	500,000	7,000,000	375,000	6,425,000	575,000		
February	0	500,000	7,500,000				500,000	0.0%
March	2	600,000	8,100,000				660,526	10.1%
April	3	700,000	8,800,000				790,789	13.0%
May	5	800,000	9,600,000				951,316	18.9%
June	6	800,000	10,400,000				981,579	22.7%
July	3	600,000	11,000,000				690,789	15.1%
August	0	300,000	11,300,000				300,000	0.0%
							Max Expansion	22.7%
							Avg Expansion	13.4%

Table 5: February Update – Tracking Monthly Expansion

Data Date	Max Expansion	Δ1-Mo Max	Δ3-Mo Max	Average Expansion	Δ1-Mo Max	Δ3-Mo Max
Start April	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
May	0.7%	0.7%	0.7%	0.5%	0.5%	0.5%
June	2.2%	1.5%	2.2%	1.4%	1.0%	1.4%
July	3.2%	0.9%	3.2%	2.0%	0.6%	2.0%
August	3.2%	0.1%	2.5%	2.0%	-0.1%	1.5%
September	6.3%	3.0%	4.0%	3.5%	1.5%	2.1%
October	10.3%	4.0%	7.1%	5.1%	1.6%	3.0%
November	13.7%	3.4%	10.5%	6.7%	1.6%	4.7%
December	17.8%	4.0%	11.5%	8.5%	1.8%	5.0%
January	17.8%	0.0%	7.5%	9.4%	0.9%	4.3%
February	22.7%	4.9%	9.0%	13.4%	4.0%	6.7%
March						
April						
May						
June						
July						
Completion August						

In the first table above, *Max Expansion* is the maximum monthly expansion for forecasted required performance, which in the case of the February Update, is 22.7%, required in the month of June. This number is tracked on a monthly basis in the bottom table. The *Avg Expansion* is the remaining required performance divided by the planned performance over the same remaining duration; in other words, if all expansion factors were equal, this would be the value for expansion. For the February Update, the average expansion is 13.4%. This value is tracked month-by-month, the same as the *Max Expansion*. In the bottom table, both the maximum and average expansions are evaluated in terms of their deviation from the last month (Δ 1-Mo), as well as their total change over the last three months (Δ 3-Mo).

Information for predictions is presented in the following forms (Note that not all projects have both early and late schedules. In the case of our example, where there is only one schedule, there will be only one figure each for numbers 1, 2, and 3 below.):

1. Early/late monthly production – a production chart of monthly planned, actual, and required performance. Individual forecasted, required monthly performances are easily compared with actual and planned performance. The maximum actual monthly production is labeled, as well as the maximum required performance.

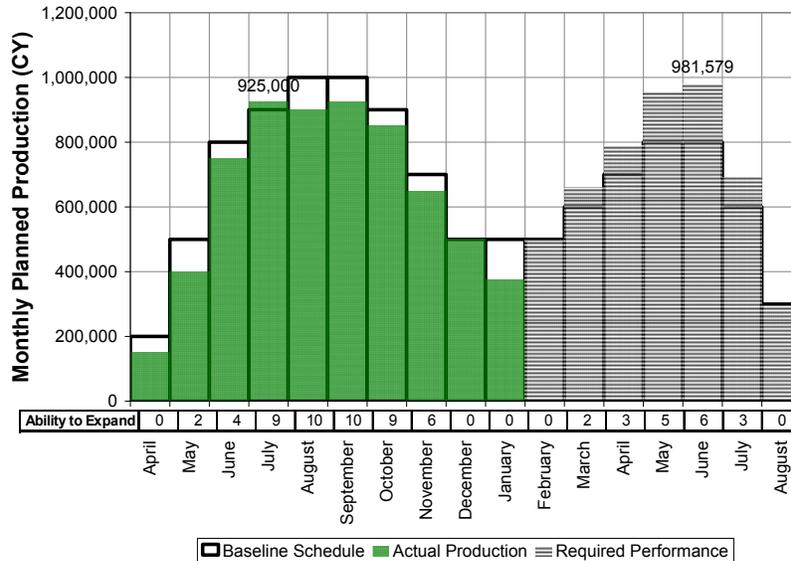


Figure 9: February Update – Monthly Production

2. Maximum and average early/late expansion – a chart tracking the maximum monthly expansion of projected required performance, as well as the overall average expansion (cumulative required performance divided by cumulative remaining planned performance).

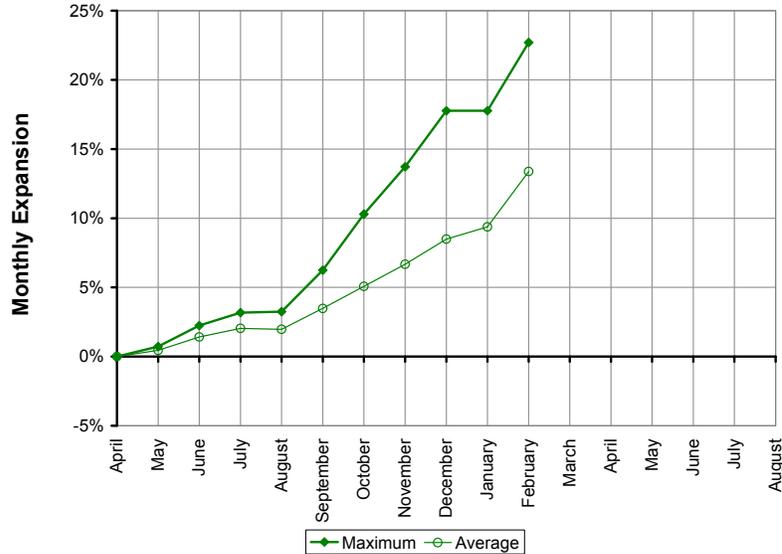


Figure 10: February Update – Monthly Expansion

- Change in maximum early/late expansion – a chart tracking the 1-month and 3-month changes in maximum expansion. This chart shows the direction the project is headed, whether it is recovering or slipping further behind schedule.

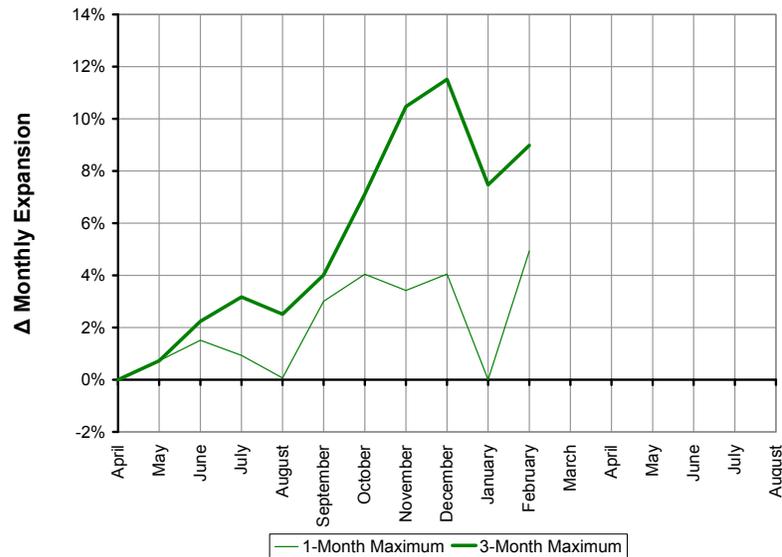


Figure 11: February Update - Change in Monthly Expansion

The forecasts provide the necessary information that may set off a “smoke alarm” and call for attention. While recognizing when the alarm should be going off is not discussed until section 4.3, the following section discusses what happens when an alarm is going off.

Time-out, Root Cause Analysis, and Redefine

The final step of the Required Performance method is the *act* stage that is present in all schedule control systems. At this point, the contractor defined a schedule of production, measured and compared actual production to the planned, and forecasted what required performance is needed to complete the project on time.

The RPM charts present information that predict values and show trends that potentially are cause for concern when the project is not going according to plan – indicators that set off the “smoke alarm” and call for attention. These trends, values, limits, and thresholds are discussed in section 4.3 *Interpreting Monthly RPM Reports*. When there is evidence that the project is not progressing according to plan, it is time to call a “time-out” and recognize that whatever the plan was, it is not working. At this time, the contractor performs a root cause analysis to determine the source of deviation from the plan. Should this deviation reflect an ominous prediction for required performance, a recovery plan is needed. The source and impact are isolated, and a plan for corrective action is developed. The plan may include a redefinition of expansion factors to reflect the contractor’s actual ability to expand work on the project to date. To recover, the contractor may need to accelerate work, alter resources, change the logic, or take any other remedial action needed to finish the project on time. Whatever the action taken, the Required Performance Method succeeded as an early warning system by calling for attention and indicating that the project is in danger of timely completion.

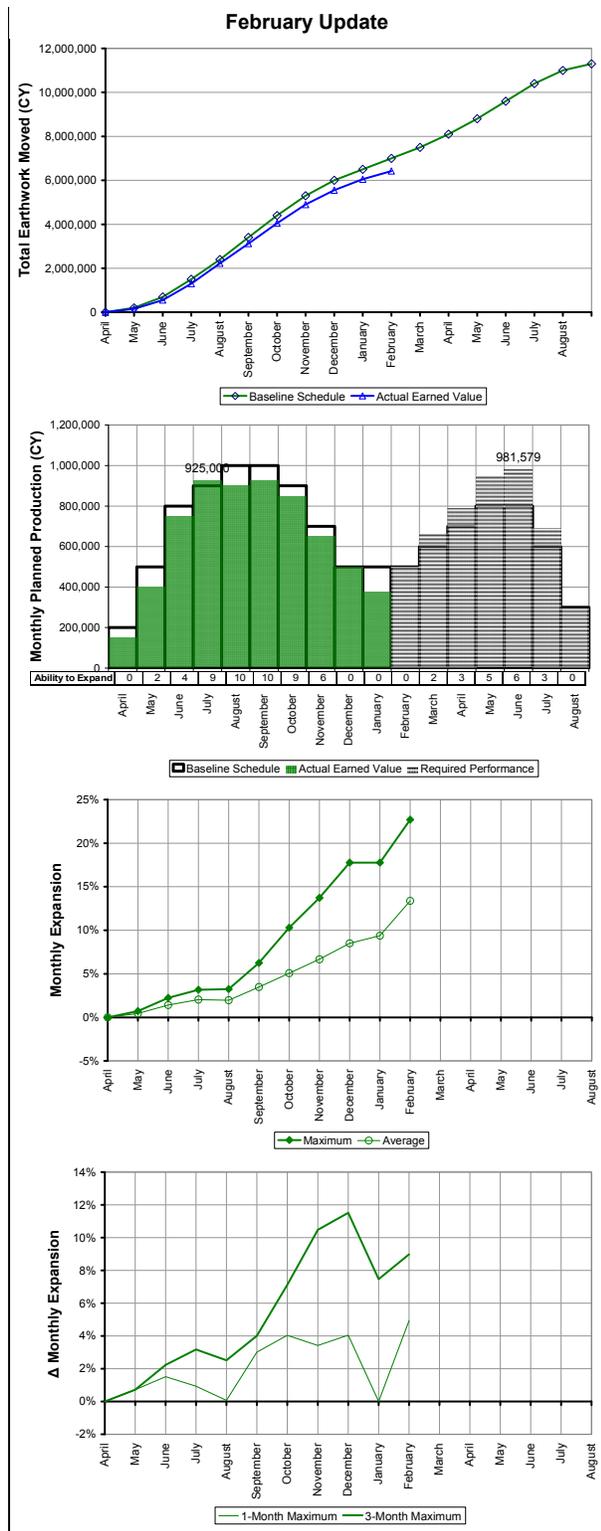
Concluding our example project, Figure 4.7 clearly shows that actual earthwork production has been at or below planned production for nine of the ten months, resulting in a required performance that expands in May and June to and beyond a level that has yet to be achieved on the project. This is obvious cause for alarm – requiring performance that has not been done before. Figure 4.8 and Figure 4.9 show that maximum expansion was on a manageable level through August, followed by a steady increase from 3% to 23% over the next six months. This increase was not because of a steady decline in performance, but a steady running out of time. The months of August and September were pivotal in the project, requiring the greatest production. By underachieving in these months, the earthwork would need to be made up over winter months and towards the end of the project – both periods that are regarded as not ideal in their ability to expand work. Although it is clear that as of February, the project needs an immediate recovery plan, the gradual increases in required performance, as well required performance late in the project beyond that achieved in any previous month, were early warning indicators that the schedule was slipping.

While the example assisted in narrating the Required Performance Method, the following section will help interpret reports that show different patterns and trends in the charts.

Interpreting Monthly RPM Reports

With an understanding of the logistics of the Required Performance Method, this section discusses how to interpret the information presented in monthly reports. The following figure is a sample

monthly report for our previous example, which would be accompanied by numerical data on planned, actual, and required performance. Each of the four charts is examined for the type of information they provide.



(a) Cumulative Production Curve

(b) Monthly Planned Production

(c) Monthly Expansion

(d) Change in Monthly Expansion

Figure 12: Sample Monthly Report

Cumulative Production

The cumulative production curves (Figure 4.10(a)) allow for a snapshot of cumulative actual versus cumulative planned project performance. The chart is a summary of the commodity, which shows how close to or how far away from, the planned production the project is. On projects with early and late schedules, to assure timely completion, the safest path for the actual production curve is somewhere between the early and late schedule curves. In this case, actual production has been somewhere between the best and worst-case scenarios. While early and late schedule have the same completion date, working towards the early schedule provides an opportunity to finish the project early, quite possibly allowing the contractor to get ahead or pull resources off the project. When working towards the late schedule, as the actual production curve inches closer to the late curve, there is greater potential for untimely completion. Once the actual curve crosses the late curve, the project is in recovery mode, a situation where required performance is expanded beyond planned performance.

Monthly Planned Production

While cumulative production curves provide a good summary of total production, the monthly planned production charts (Figure 4.10(b)) offer a more detailed, monthly reporting of what was planned to be done, what has been done, and what needs to be done. When the project is behind schedule and required performance is expanded, the height of the columns for future monthly production are clearly weighed against historical performance. Projecting a monthly value beyond the planned, and beyond any value previously achieved, is a cause for alarm. There needs to be analysis to see if that level of production is attainable. Quite possibly, there may be a limit to how much production is possible in a month, e.g., if the commodity is concrete, how much concrete is the only accessible local plant capable of producing per day, and per month. Alternatively, consider man-hours: is limited management personnel capable of managing only a certain number of man-hours per day, and per month.

Should the project be ahead of the late schedule, and possibly ahead of the early schedule, the monthly performance bars may still provide an early warning. For instance, actual performance at the beginning of the project may have been beyond planned performance, yet in the last few months, the actual production has been less than planned. This is a call for attention, an early warning that while the project is still ahead of schedule, in recent months it has not been performing according to plan.

Monthly Expansion

As the RPM report for each month calculates the maximum expansion for required performance, as well as the average expansion, these values are tracked on the monthly expansion chart (Figure 4.10(c)). On this chart, there are two major components: the sign of the expansion (positive or negative) and the magnitude of the expansion.

The sign of expansion indicates if the project is ahead or behind of the cumulative planned schedule. Whether it is the early or late schedule, positive values for expansion show the project requires

expansion and is behind schedule. Alternatively, negative values show the project is ahead of the early or late schedule. While positive values for late schedules (or if there is only one schedule) recognize that the project is currently behind schedule, positive values for early schedule RPM are not dangerous, but rather an opportunity. Positive expansion may allow the contractor to get ahead of schedule or ease things up, possibly taking off some resources.

The magnitude specifies how far ahead or behind the project is, in terms of expansion. The greater the positive value, the more behind the project is, while the lower the negative value, the further ahead. This chart highlights the innovation of the RPM by plotting the milder value for average expansion against the more extreme values for maximum expansion. For example, a project may be only 10% behind in total project expansion (average expansion), yet required monthly performance indicates that a certain month may need to be expanded by 25%, a substantial difference in projected required monthly performance.

The monthly expansion charts are susceptible to extreme and/or scattered values of expansion. Extremely large or small magnitudes for expansion occur when projecting required performance for months whose planned performance is minimal or zero – the reason being that expanding any amount of work over minimal or zero planned work produces an extremely large number for expansion, with infinite expansion in zero-months. In this case, the monthly planned production charts show these values, and an early warning is still available through their analysis.

Change in Monthly Expansion

As was the case with the monthly expansion chart, the two major components of the change in monthly expansion chart (Figure 4.10(d)) is the sign (positive or negative) and the magnitude of change in expansion. Positive changes in maximum expansion represent a project that is falling behind the respective schedule, whereas negative changes in maximum expansion represent a project that is reducing the monthly expansion – an indication that actual performance has been better than planned, or that a project behind schedule is recovering.

Tracking the change in maximum expansion over the previous one month and previous three months provide insight on how you have performed in the immediate past as well as a more general trend of performance. Peaks and valleys in the monthly expansion charts are represented here by values crossing the zero-axis. On the change in monthly expansion charts, these situations indicate a change for the better (positive to negative) or turn for the worse (negative to positive).

Changes in monthly expansion values, percentage expansion, and trends in these charts call attention to the project, serving their purpose in the Required Performance Method as an early warning indicator for schedule slippage. To demonstrate further the RPM as an applicable control system, Chapter 5 applies the method to a case study.

Demonstrating the Required Performance Method: A Case Study

The third objective of this research is to demonstrate the Required Performance Method using real project data, exhibiting its potential use as an early warning system for recognizing schedule slippage. While the example in the previous chapter provided an understanding of the concept, demonstrating the RPM using real project data exhibits its real world application as an early warning system. This chapter applies the RPM to a building construction project that failed to complete on time, highlighting early warning indicators that forecasted the project finishing late.

Project Background

The demonstration project is a \$157 million, six-floor building project. Contract start date was February 1, 1997 and contract completion date was set for July 1, 2000 – a 41-month contract term. The original CPM calculated early completion date was March 1, 2000 (37-month duration), and the original CPM calculated late completion date was March 31, 2000 (38-month duration). With the contract term having an additional three months of project float beyond the CPM calculated late completion duration, the late schedule is shifted these three months, representing the latest late schedule possible that will result in timely project completion (Figure 5.1) – a duration of 41 months. This scenario assumes that no contract value is earned in the first three months of the shifted late schedule. In the demonstration RPM, this shifted late schedule is considered the *Baseline Late Schedule*, while the 37-month early CPM schedule is the *Baseline Early Schedule*.

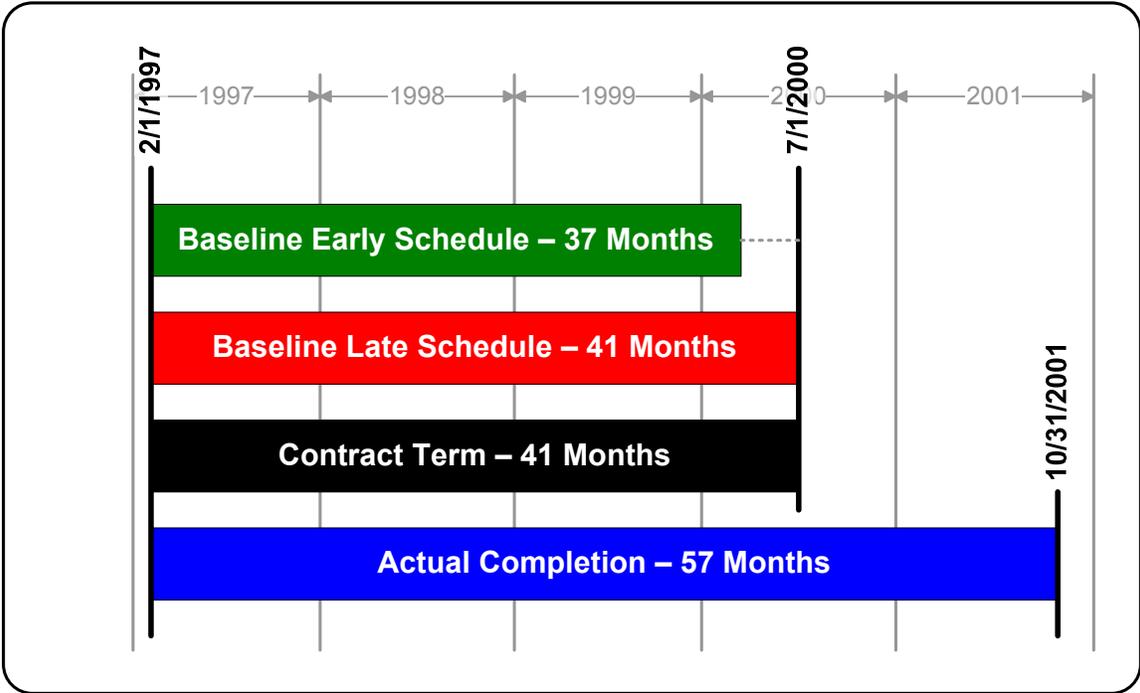


Figure 13: Case Study Schedule

The project concluded on October 31, 2001, completing in 57 months – 16 months beyond the contract term. To determine when the “smoke alarm” should have been ringing for this project, the RPM is applied to the planned and actual project data.

Progress Monitoring in the Case Study

Although the demonstration project did not apply the Required Performance Method in real-time, it did however fulfill the requirements of the first three stages of a RPM schedule control system:

Schedule Commodities and Define Expansion: The commodity scheduled in this project is earned value. Both the original early schedule and original late schedule are cost-loaded, planning the monthly and cumulative earnings for each month, for the duration of the project. However, the expansion factors are defined for this project retrospectively, shown in section 5.3.

Monitor and Record Commodities: In compliance with the standards of a schedule control system, earned value was monitored and recorded on a monthly basis. This assures that the most up-to-date, relevant information on actual performance, needed for accurate representations of project progress, was collected.

Report and Compare Actual Versus Planned: Monthly progress reports provide side-by-side comparisons of actual performance versus planned performance. These “snapshots” track the health of the project, with regards to both the early and late schedules.

The project data provides the necessary information to apply the Required Performance Method and look for early indicators of impending schedule slippage. While the monitoring of progress clearly shows when the project was behind schedule, the RPM predicts when it was *going to be* behind schedule.

Establishing Expansion Factors

Expansion factors are defined based on the commodity you are expanding and how it is affected by considerations outlined in *4.1.3 The Expansion Factor*. To establish the expansion factors for the case study project, there were five major considerations, described below. However, the contractor of this project best knows *their* ability to expand the work under these conditions. Lacking the personal familiarity with the contractor’s ability to perform work, that only this contractor has, five assumptions for expansion are described using the best knowledge at hand.

The project is built in a moderate four-season climate with cool, damp winters and a small amount of snowfall. While the project is the construction of a building that has indoor activities in the later stages of the schedule, the weather still has an impact. Because the building is not completely enclosed until later in the project, and because there are external activities on the roof and outside the building, seasonal climate changes influence the expansion of work. The type of work performed, as influenced by the weather, developed the expansion factors below.

Table 6: Case Study: Expansion Factors – Type of Work and Weather

EF for Type of Work and Weather	
Jan	5
Feb	5
Mar	7
Apr	8
May	8
Jun	9
Jul	9
Aug	10
Sep	10
Oct	9
Nov	7
Dec	5

The only activity scheduled for the first two months is the removal of surcharge, followed by four months of driving piles. The limited job site space restricted the possibility additional pile driving equipment and storage of raw materials. These two linear activities result in there being expansion factors of zero for the first six months of construction.

Following the pile-driving is a five-month sequence of strictly linear work – form/rebar/pour the floor slabs for the six floors. Because this work is performed one at a time, one after the other, there is limited expansion through the month of December 1997.

For approximately the middle 50-percent of the project (January 1998 – October 1999), the major influence on expansion how the type of work performed is affected by the weather. As mentioned above, the activities scheduled during this period vary between outdoor and indoor activities, resulting in expansion factors that vary with seasonal changes.

The final eight months of the contract term, or roughly the last 20%, taper the expansion factor down to zero. The reason for this is that the amount of scheduled activities decreases down to only punch list items, and it is assumed that the contractor does not want to push expansion to the last few months of the job – a dangerous situation of relying on the last few months to catch up, should the work be behind schedule. The table below is the expansion factors for the entire project.

Table 7: Case Study: Expansion Factors

Month Beginning on	EF
2/1/97	0
3/1/97	0
4/1/97	0
5/1/97	0
6/1/97	0
7/1/97	0
8/1/97	1
9/1/97	1
10/1/97	1
11/1/97	2
12/1/97	2
1/1/98	5
2/1/98	5
3/1/98	7
4/1/98	8
5/1/98	8
6/1/98	9
7/1/98	9
8/1/98	10
9/1/98	10
10/1/98	9
11/1/98	7
12/1/98	5
1/1/99	5
2/1/99	5
3/1/99	7
4/1/99	8
5/1/99	8
6/1/99	9
7/1/99	9
8/1/99	10
9/1/99	10
10/1/99	9
11/1/99	6
12/1/99	5
1/1/00	4
2/1/00	3
3/1/00	3
4/1/00	2
5/1/00	1
6/1/00	0

These expansion factors, along with the baseline early schedule and baseline late schedule earned values are as follows:

Table 8: Case Study: Baseline Expansion Factors and Schedules

Month Beginning on	EF	Baseline Early Schedule		Baseline Late Schedule	
		Monthly	Cumulative	Monthly	Cumulative
2/1/97	0	\$4,131,273	\$4,131,273	\$0	\$0
3/1/97	0	\$1,444,882	\$5,576,155	\$0	\$0
4/1/97	0	\$5,356,866	\$10,933,020	\$0	\$0
5/1/97	0	\$8,882,219	\$19,815,239	\$37,333	\$37,333
6/1/97	0	\$9,373,598	\$29,188,837	\$41,333	\$78,667
7/1/97	0	\$9,012,245	\$38,201,082	\$288,400	\$367,067
8/1/97	1	\$10,095,124	\$48,296,206	\$601,534	\$968,600
9/1/97	1	\$7,342,325	\$55,638,531	\$1,168,316	\$2,136,916
10/1/97	1	\$7,761,930	\$63,400,461	\$1,596,053	\$3,732,969
11/1/97	2	\$7,019,134	\$70,419,595	\$2,933,386	\$6,666,355
12/1/97	2	\$7,290,326	\$77,709,921	\$3,464,645	\$10,130,999
1/1/98	5	\$5,399,640	\$83,109,561	\$3,998,548	\$14,129,547
2/1/98	5	\$5,486,428	\$88,595,989	\$4,090,117	\$18,219,664
3/1/98	7	\$5,598,431	\$94,194,419	\$4,932,409	\$23,152,073
4/1/98	8	\$5,283,883	\$99,478,302	\$5,390,967	\$28,543,040
5/1/98	8	\$5,009,023	\$104,487,325	\$5,581,768	\$34,124,808
6/1/98	9	\$4,003,906	\$108,491,230	\$6,557,015	\$40,681,822
7/1/98	9	\$3,650,852	\$112,142,083	\$4,834,127	\$45,515,949
8/1/98	10	\$4,023,039	\$116,165,121	\$6,970,493	\$52,486,442
9/1/98	10	\$3,464,682	\$119,629,803	\$6,900,571	\$59,387,013
10/1/98	9	\$3,987,326	\$123,617,129	\$6,177,491	\$65,564,504
11/1/98	7	\$2,886,188	\$126,503,317	\$5,879,718	\$71,444,222
12/1/98	5	\$3,113,801	\$129,617,118	\$5,584,005	\$77,028,227
1/1/99	5	\$3,424,536	\$133,041,655	\$5,582,690	\$82,610,917
2/1/99	5	\$3,801,954	\$136,843,609	\$4,410,330	\$87,021,247
3/1/99	7	\$4,310,490	\$141,154,099	\$5,259,071	\$92,280,318
4/1/99	8	\$3,522,035	\$144,676,134	\$5,981,302	\$98,261,620
5/1/99	8	\$2,724,337	\$147,400,471	\$6,602,323	\$104,863,943
6/1/99	9	\$2,470,138	\$149,870,609	\$6,250,708	\$111,114,651
7/1/99	9	\$1,956,535	\$151,827,144	\$5,010,475	\$116,125,126
8/1/99	10	\$1,749,616	\$153,576,760	\$4,603,656	\$120,728,782
9/1/99	10	\$1,485,412	\$155,062,172	\$4,847,083	\$125,575,865
10/1/99	9	\$1,456,348	\$156,518,520	\$5,040,576	\$130,616,440
11/1/99	6	\$226,435	\$156,744,955	\$5,102,880	\$135,719,321
12/1/99	5	\$47,753	\$156,792,708	\$3,340,614	\$139,059,935
1/1/00	4	\$270,665	\$157,063,373	\$4,339,338	\$143,399,273
2/1/00	3	\$413,625	\$157,476,998	\$3,875,744	\$147,275,017
3/1/00	3	\$0	\$157,476,998	\$2,710,364	\$149,985,380
4/1/00	2	\$0	\$157,476,998	\$2,414,920	\$152,400,300
5/1/00	1	\$0	\$157,476,998	\$2,272,004	\$154,672,305
6/1/00	0	\$0	\$157,476,998	\$2,804,697	\$157,477,002

Monthly RPM Reports

The case study monthly updates manage to monitor monthly and cumulative earned value, providing snapshots of the commodity that mirrored overall project progress. Data from these monthly reports are analyzed using the Required Performance Method, producing required performance figures and charts. Graphical monthly RPM reports for this case study include the following charts:

Cumulative earned value curves for baseline early schedule, baseline late schedule, and actual earned value.

Early Schedule RPM

Monthly planned values chart, including baseline early schedule, actual earned value to date, and forecasted required performance.

Monthly expansion line chart, tracking the early schedule maximum and average monthly expansion for each monthly update.

Change in monthly expansion line chart, tracking the one-month and three-month change in early schedule maximum monthly expansion.

Late Schedule RPM

Monthly planned values chart, including baseline late schedule, actual earned value to date, and forecasted required performance.

Monthly expansion line chart, tracking the late schedule maximum and average monthly expansion for each monthly update.

Change in monthly expansion line chart, tracking the one-month and three-month change in late schedule maximum monthly expansion.

Accompanying each monthly graphical report are numerical data reports. The following section analyzes these reports for early warning indicators of impending schedule slippage. This chapter displays three monthly updates, providing snapshots during three phases of early warning: 1) when the project initially began showing early warning indicators for the late schedule, 2) when early warning indicators became more prominent, and 3) when the project has slipped behind schedule.

The first RPM report is from October 1, 1998, a time when the project is 13% ahead of the late schedule, 11 months before it official slips behind schedule, yet has begun to show initial early warning indicators of schedule slippage. These indicators are quantified in the following section, which analyzes the charts of each update for early warning indicators. Considering the smoke alarm analogy, this first update is right after the first smell of smoke comes from the kitchen. At this point, the schedule needs a root cause analysis to identify the source of the problem.

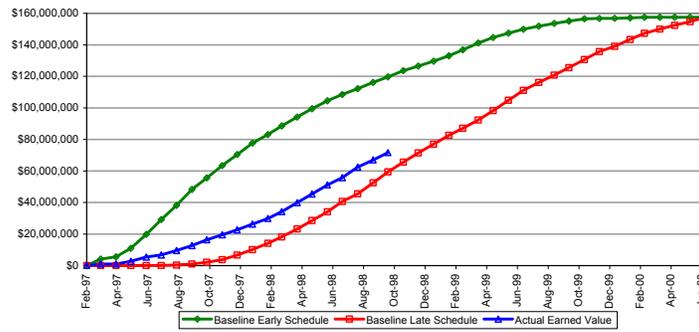
Four months later, the February 1, 1999 report confirms the pattern of impending schedule slippage, seven months before the project is behind schedule. The project is still 7% ahead of the late schedule, but underperformance is recognized in the RPM reports as a dangerous trend towards schedule slippage. In addition to the smell of smoke, it appears the kitchen may be on fire; corrective action must be taken.

The final report is for the September 1, 1999 update. At this time, the project has slipped behind schedule for the second consecutive month, and is deemed incapable of reaching the July 1, 2000, 41-month contract completion date; the kitchen is engulfed in flames. Time extensions are needed for project completion, with the project ultimately completing on October 31, 2001, an actual completion period of 57 months. By showing the RPM report at a date just beyond when the project fell behind the

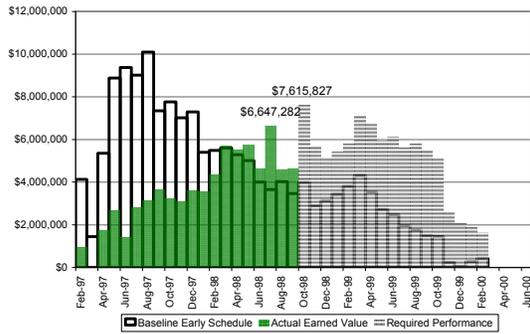
late schedule, the information shows that although only slightly behind schedule, the concept of expansion forecasts possibly unattainable required performance.

The following three updates provide snapshots of three separate phases of warning, yet all RPM graphical reports from the start date until September 1, 1999 (when the project is late and beyond recovery) are in Appendix A. Additionally, at the end of this chapter is a chronological summary table of early warning indicators for both the early and late schedules.

October 1, 1998



Early Schedule RPM



Late Schedule RPM

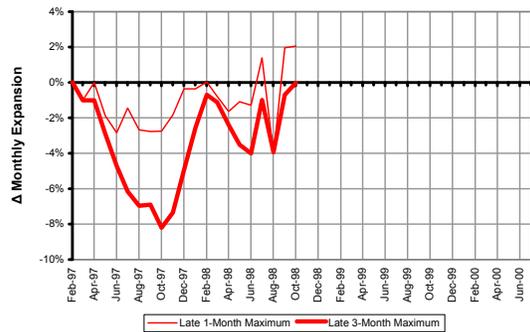
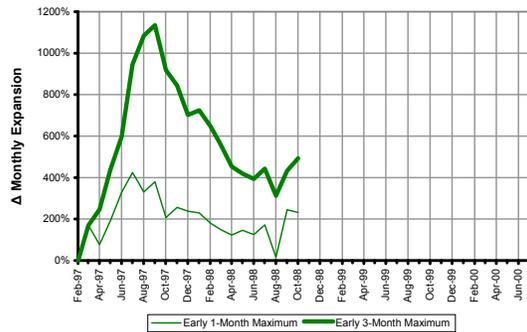
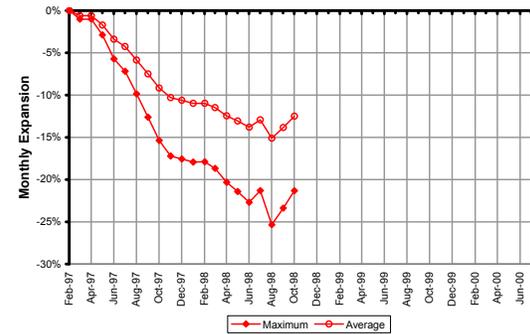
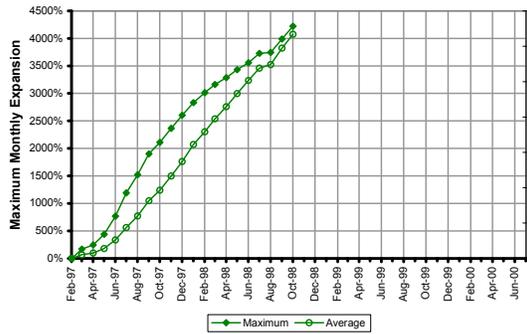
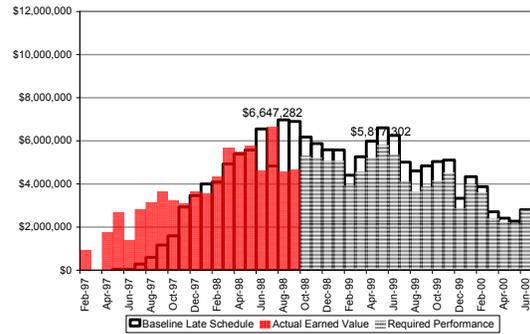
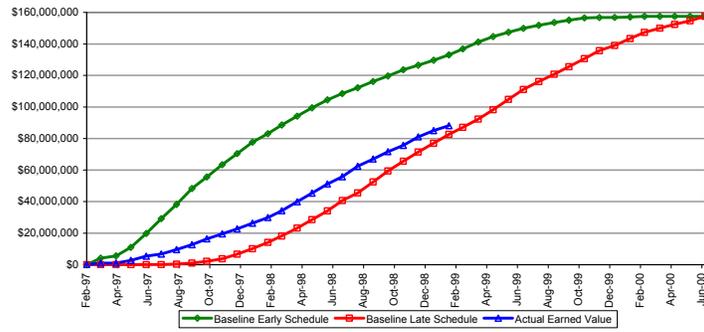
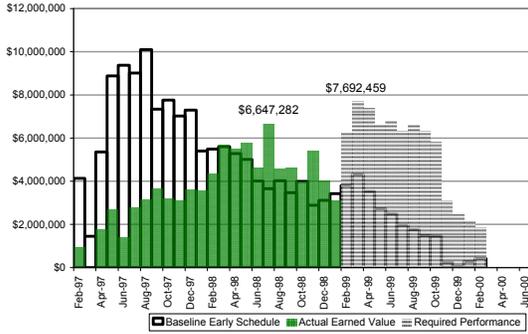


Figure 14: Case Study: 10/1/1998 Graphical Report

February 1, 1999



Early Schedule RPM



Late Schedule RPM

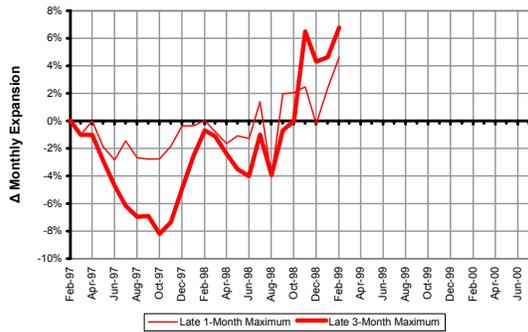
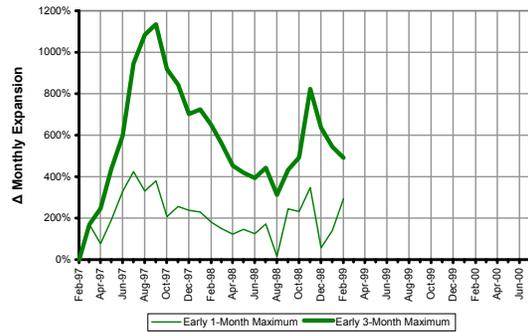
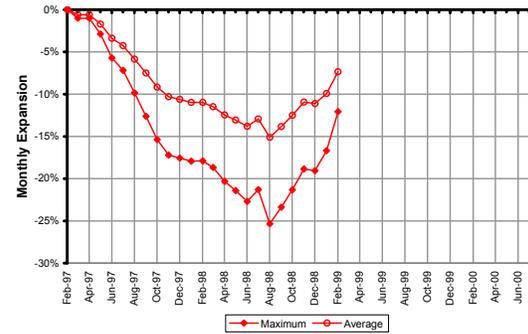
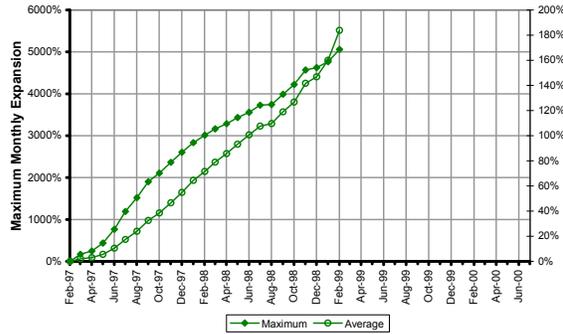
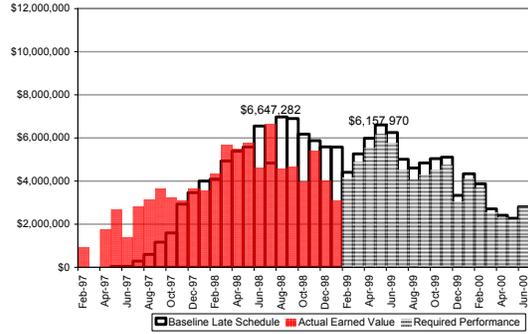
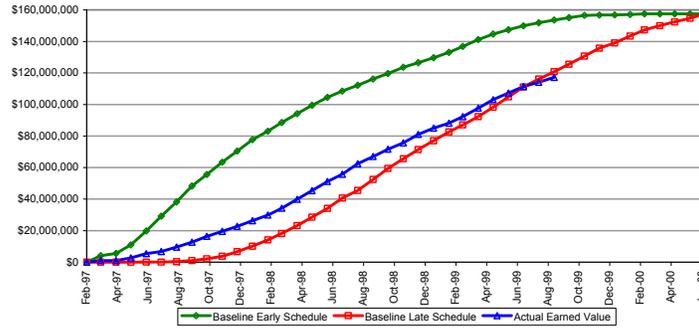
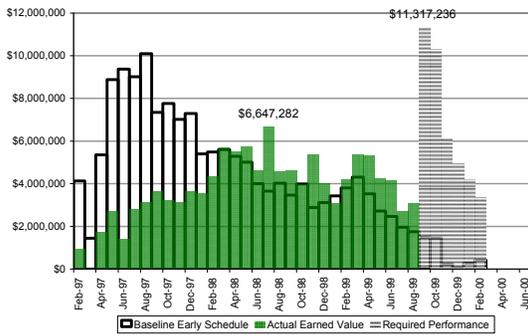


Figure 15: Case Study: 2/1/1999 Graphical Report

September 1, 1999



Early Schedule RPM



Late Schedule RPM

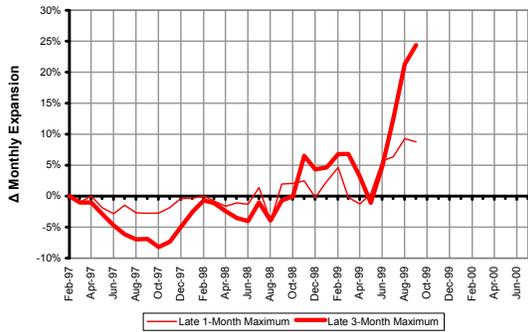
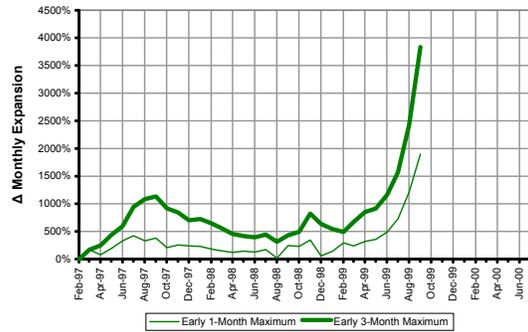
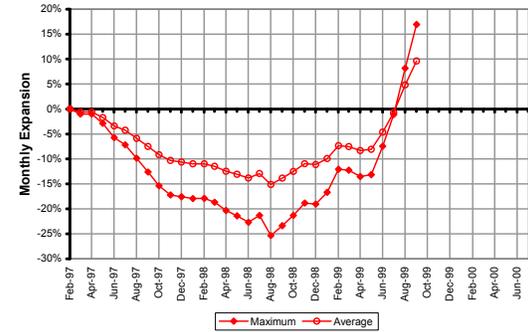
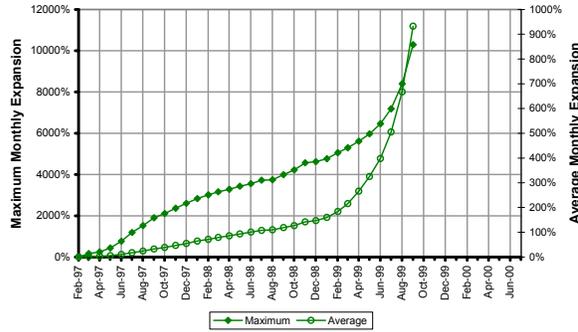
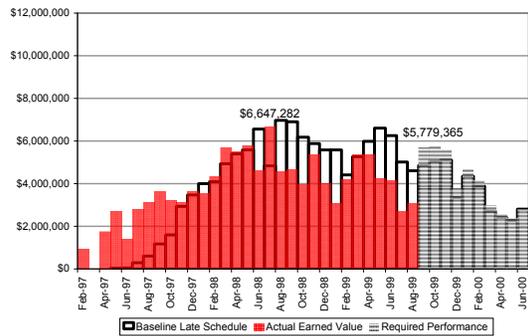


Figure 16: Case Study: 9/1/1999 Graphical Report

Analyzing the Information – Early Warning Indicators

The final stage of the Required Performance Method takes the data and forecasts provided by the monthly RPM reports, analyzes them for early warning indicators of impending schedule slippage, and, if a “smoke alarm” goes off, calls a “time-out”, performs a root cause analysis, and makes necessary changes. This section focuses on early warning indicators of impending schedule slippage for the case study.

To recognize these indicators, the following sections go through each of the seven charts presented in the case study monthly graphical report. The first section speaks briefly on the cumulative earnings curve, followed by three sections on the Early Schedule RPM charts, and concluding with three sections on the Late Schedule RPM charts. The Early Schedule RPM charts serve their role as early warning indicators for making the 37-month early schedule completion date, while the Late Schedule RPM charts offer early warning indicators that the project is in danger of finishing beyond the 41-month contract completion date.

Following the discussion of each chart in the monthly RPM report, there is a chronological summary of monthly RPM reports that recognize early warning of schedule slippage. Additional monthly RPM reports referred to in this chapter are provided in Appendix A.

Cumulative Earned Value

The cumulative earned value curves track the actual earned value as it separates itself from the baseline early schedule, while running parallel with the baseline late schedule, before ultimately crossing the late schedule curve, indicating that the project is behind the late schedule.

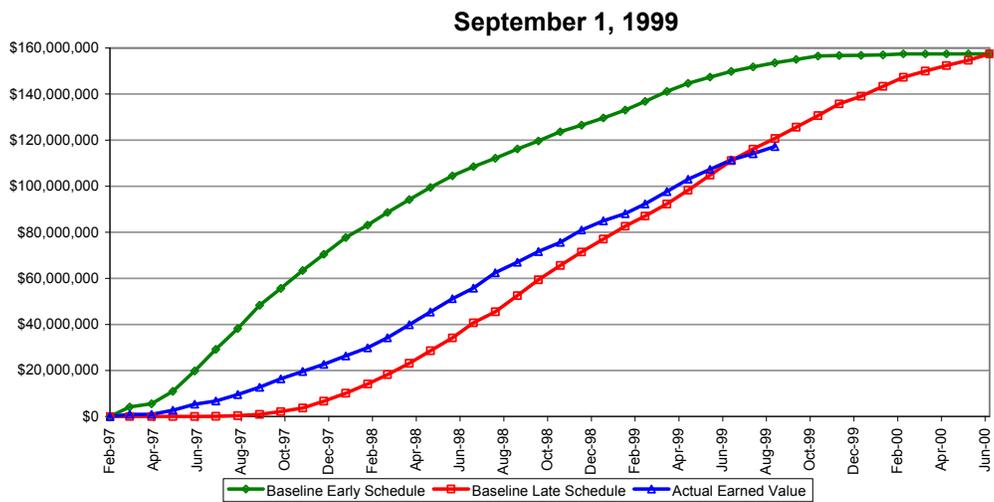
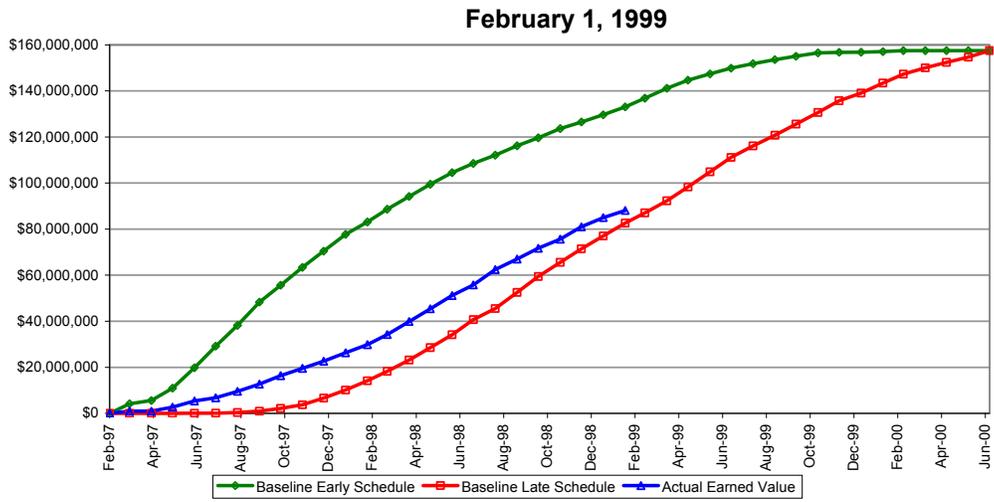
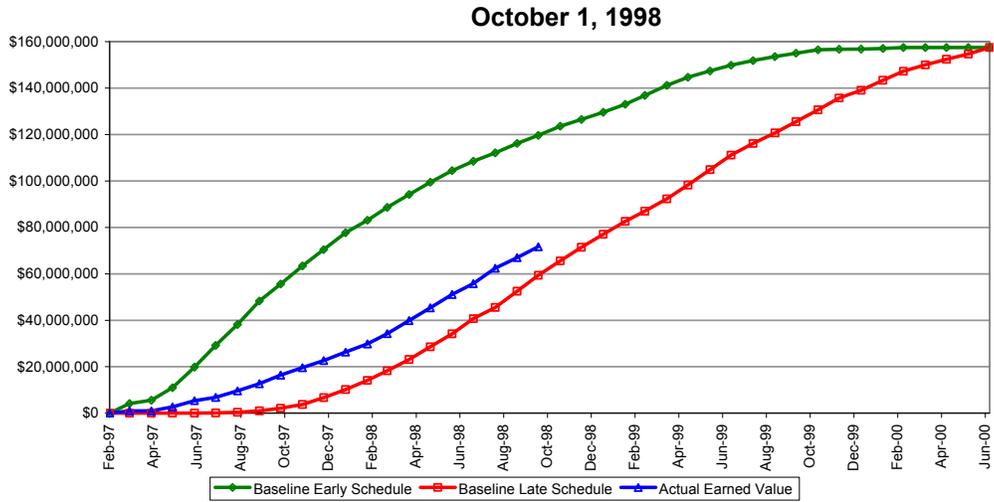


Figure 17: Case Study: Cumulative Earned Value

When looking at the earned value chart is that the original 38-month, consider that the calculated late schedule CPM was pushed back three months to represent the 41-month baseline late schedule. While the project very quickly falls behind the baseline early schedule, the actual earnings curve runs close to, but parallel with the baseline late schedule. The deviation between these late schedules is created in large part by the three months of project float in the 41-month baseline late schedule. However, the October 1, 1998 report shows the deviation has begun to shrink in the couple months from \$16.9 million ahead of late schedule to \$10.1 million ahead of late schedule, shrinking even more by the February 1, 1999 report (\$5.3 million ahead of late schedule), and by July 1999, this gap shrinks to nothing, consuming all project float. The poor performance continues, crossing over the baseline late schedule, slipping further behind schedule.

Early Schedule Monthly Planned Values

The early schedule monthly planned value charts shows the project falling fast behind the baseline early schedule, as shown by the failure to earn the baseline early monthly value for the first 13 months of the project.

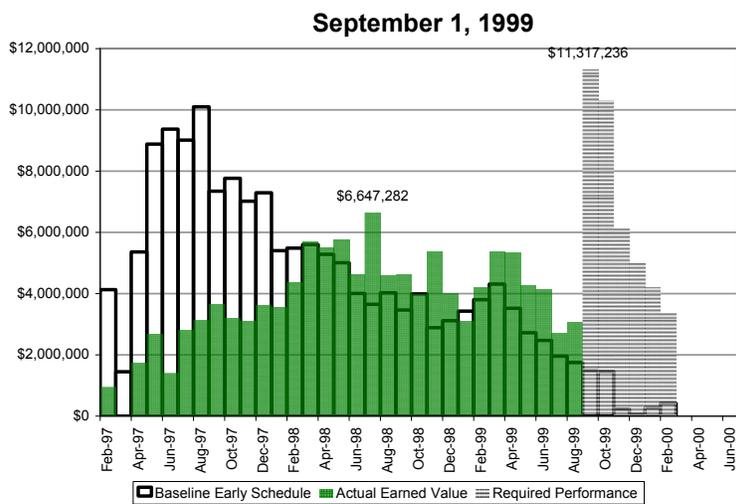
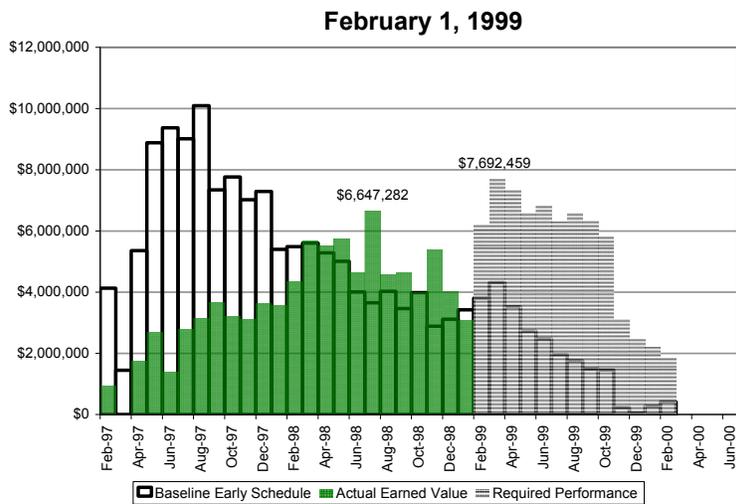
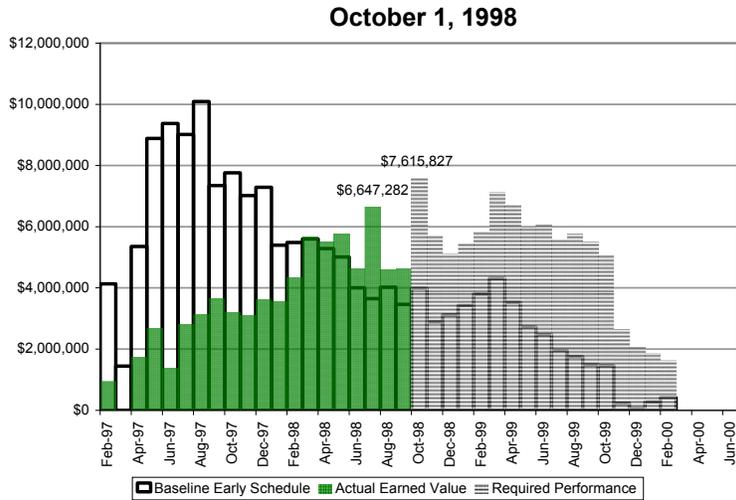


Figure 18: Case Study: Early Schedule Monthly Planned Values

While from March 1998 to August 1999, the contractor earned above the planned early values for 17 of 18 months, this expansion of work is miniscule compared to the required performance needed to complete the baseline early schedule in the 37-month period (by March 1, 2000). The early warning indicator from this chart is the failure to meet planned performance, which results in exceedingly large monthly values for required performance. The alarm would have been ringing after the first month, recognizing that the project is behind schedule.

Beyond this patent lack of production, when required performance values began exceeding the actual performance of any prior month, this was cause for concern that the early schedule completion would become unattainable. In fact, because of the slow start and failure to recover, actual performance was never higher than maximum required performance in an update. By October 1, 1998, forecasted required performance for two months has exceeded actual performance in any month. The other two updates show that the growth in required performance continues to insurmountable levels.

Early Schedule Monthly Expansion

The first impression from the early schedule monthly expansion chart is the extremely large values for maximum monthly expansion, a product of required monthly performance being far greater than planned monthly performance. For the last few months of the 37-month schedule, planned early schedule earnings were very low, accounting for the extreme maximum expansion values. In this situation, the trends in the monthly expansion line chart, coupled with the other early schedule RPM charts, serve as identifiers of schedule slippage. Furthermore, the average monthly expansion curve is the same sign (positive or negative) as the maximum curve, only of lesser magnitude.

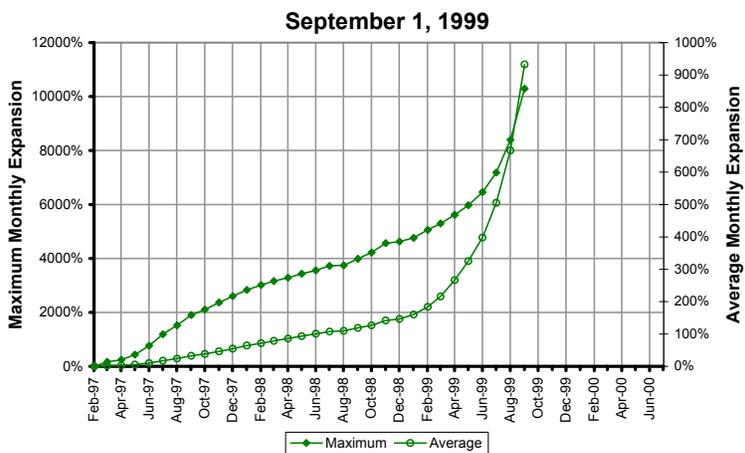
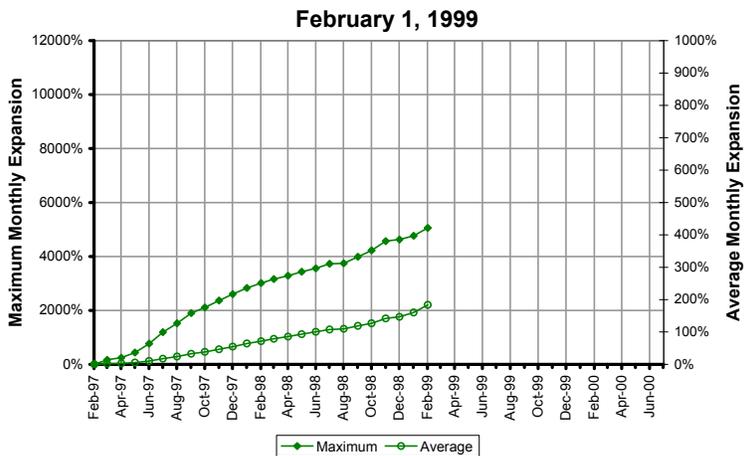
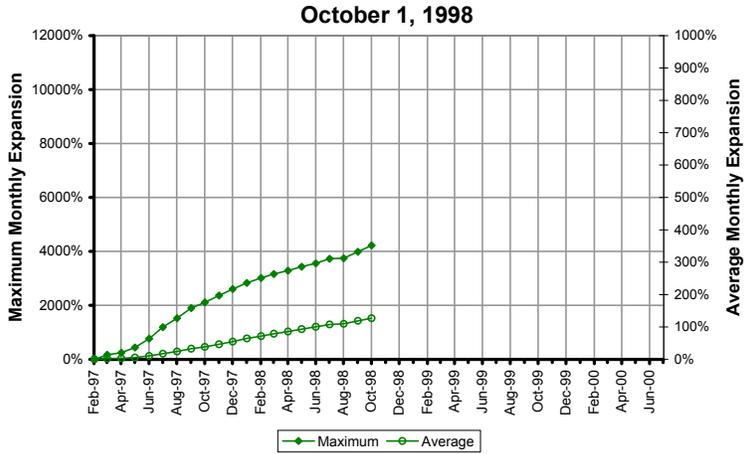


Figure 19: Case Study: Early Schedule Monthly Expansion

While the actual cumulative earnings curve runs parallel with the early schedule cumulative earnings curve – a false indication that the actual earnings are not falling any further behind the early

schedule earnings – the monthly expansion values are gradually increasing, reflecting the reduction in time available to recover to the baseline schedule earnings curve.

Average expansion for the entire project surpasses 20% only six months into the 37-month duration. While in August 1998, both expansion values appear that they may level off, the failure to recover from nearly a year of underperformance proved fatal. Average expansion quickly surpasses the 30%, 40%, and 50% levels, dismissing any chance for early schedule recovery, reaching a level of 100% by June 1998 (required performance is *double* planned performance).

Early Schedule Change in Monthly Expansion

As was the case with the monthly expansion chart, the change in monthly expansion chart mirrors the extremely large values. Again, the focus on the chart is on the sign, peaks, valleys, and other trends. All values on this chart are positive, indicating that monthly expansion for every month to date was increasing. Even during the middle third of the project, when actual earned value was greater than planned for the those months, the slight amount of recovery that took place came up short of what was needed to overcome the large deficit in earnings distributed over the shrinking remaining duration of the project.

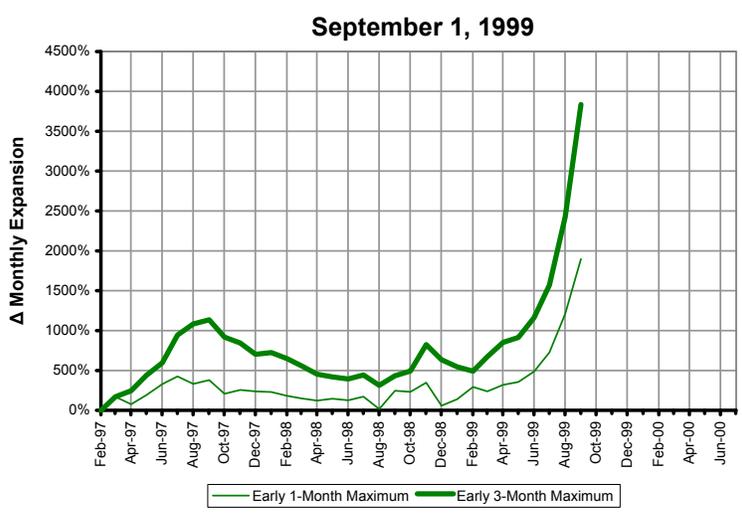
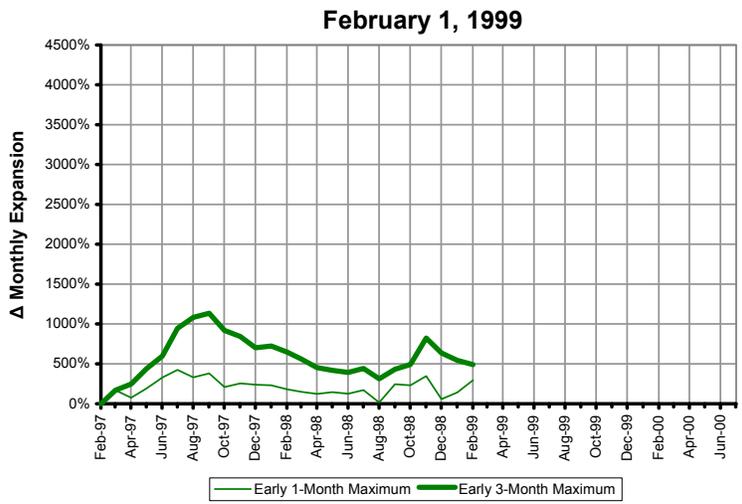
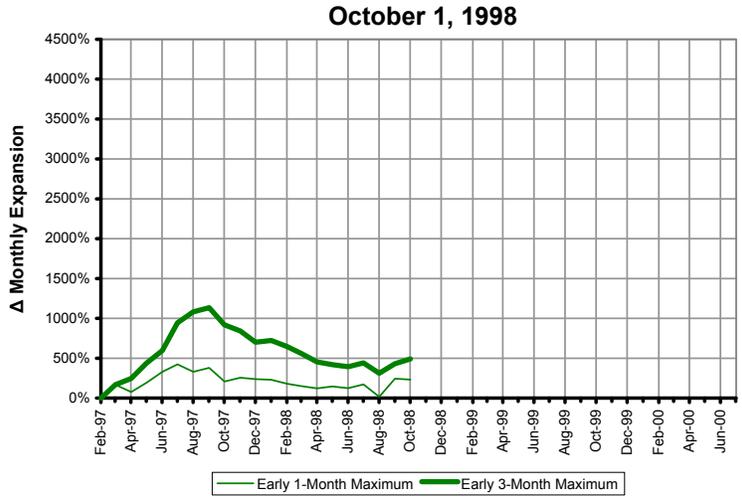


Figure 20: Case Study: Early Schedule Change in Monthly Expansion

Both curves on the above chart increase through August 1997, reflecting the exponential increase in maximum expansion in the first half year. Maximum expansion, while still on the rise, does not rise at such a dramatic rate from September 1997 to August 1998, but soon thereafter skyrockets as the recovery work increases and window for recovery decreases. The October 1, 1998 update shows two consecutive months of maximum monthly expansion exponentially increasing, followed by two more months of this pattern. On February 1, 1999, although still on the rise, the change in maximum expansion is slowing down. However, this pattern is brief, as the change in expansion dramatically increases, out of control each month until September 1, 1999.

Late Schedule Monthly Planned Values

Attaining the early completion schedule of 37 months is a worthwhile goal for the contractor. However, after the first several months of poor production, the more reasonable goal shifts to finishing the project with the 41-month contract period, on time. This is when the contractor's focus moves from the left side of the monthly RPM reports to the right side, monitoring Late Schedule RPM performance metrics.

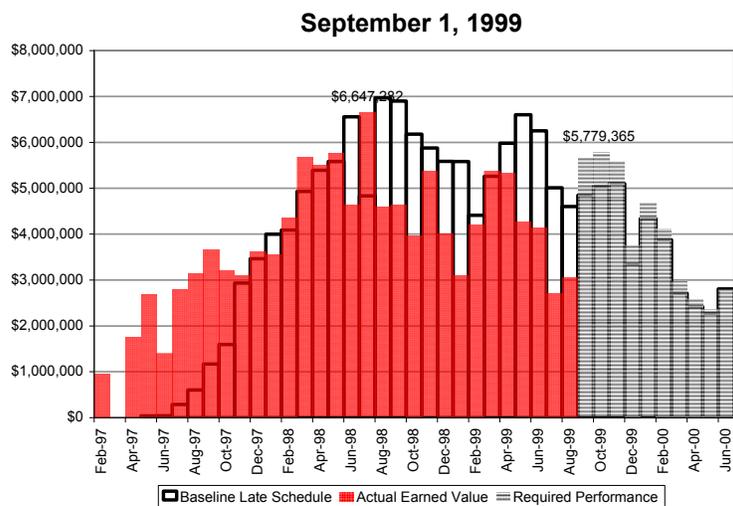
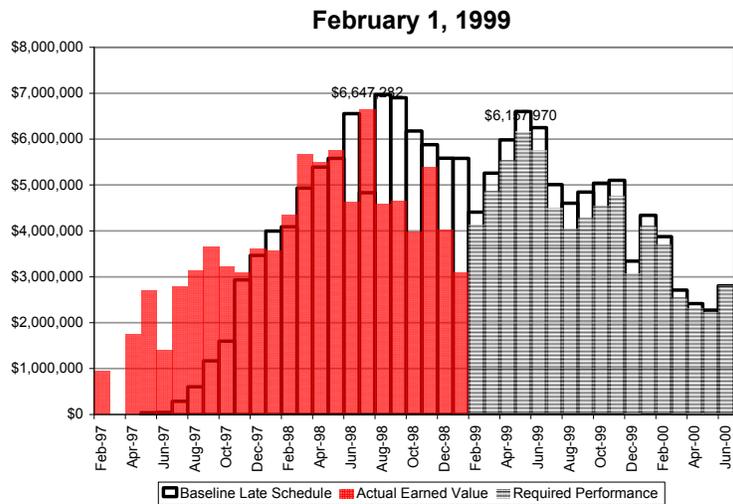
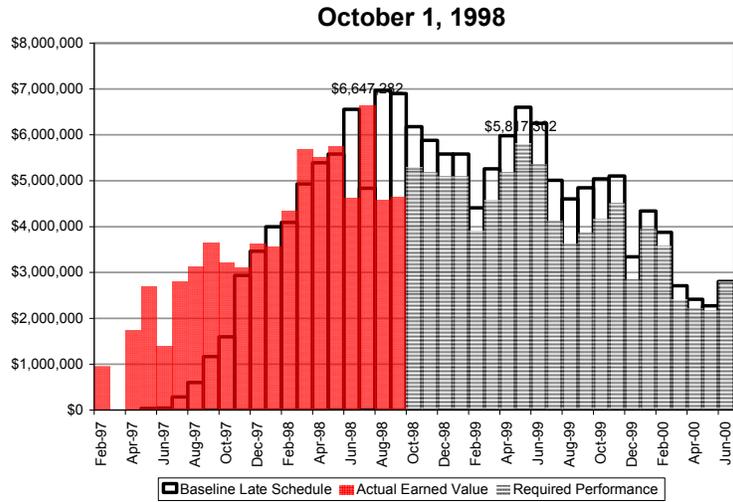


Figure 21: Case Study: Late Schedule Monthly Planned Values

Although actual monthly earned values have been falling short of the late monthly earnings, the cumulative earned value was still above planned – the project was still on schedule to complete within 41 months. However, by underperforming in three of the four months from June 1998 through September 1998, the cumulative earned value lost ground on the late schedule earned value. The pattern of underperformance continues, and in July 1999 cumulative earned value falls behind the late schedule earned value. By time of the August 1, 1999 update, the first month of officially recognizing the project is behind late schedule, maximum required performance needs to be at a level (\$5.4 million) achieved only four times over the previous 31 months; a level double the previous month's actual earnings (\$2.7 million). The large increase in required performance is due to falling behind schedule and lacking the ability to expand work in the final few months.

By September 1, 1999, the project has been behind the late schedule for two months, projecting seldom-achieved required performance (\$5.8 million, achieved only once in 32 months), with only ten months remaining. The contractor must immediately develop a recovery plan to finish within the 41-month contract period. However, as evidence by the 57-month actual completion, the poor performance continues for the remainder of the late-completed project.

Late Schedule Monthly Expansion

The four months of project float created by the 41-month contract completion and the 37-month early completion allowed the contractor to work 10% ahead of the baseline late schedule cumulative earnings by November 1997. Over the following nine months, by earning very close to planned earnings, the contractor managed to reach nearly 15% ahead of schedule. However, as recognized by the valley in the late schedule monthly expansion chart at August 1998, underperformance ensued. The October 1, 1998 reports shows two consecutive months of increasing expansion, including three of the last four months; this is a cause for alarm.

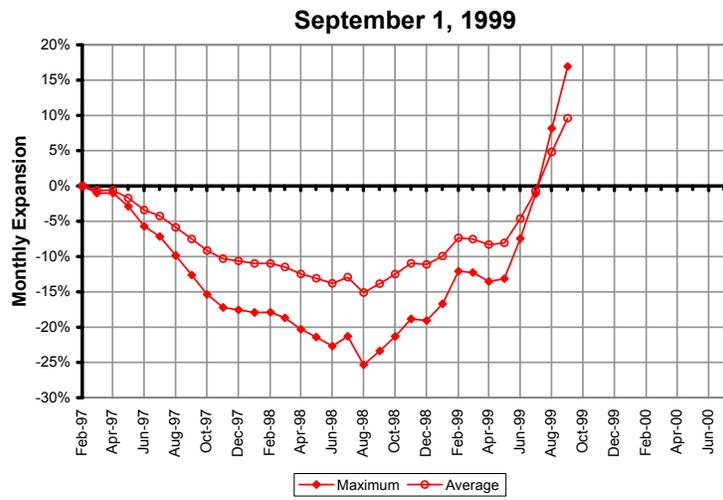
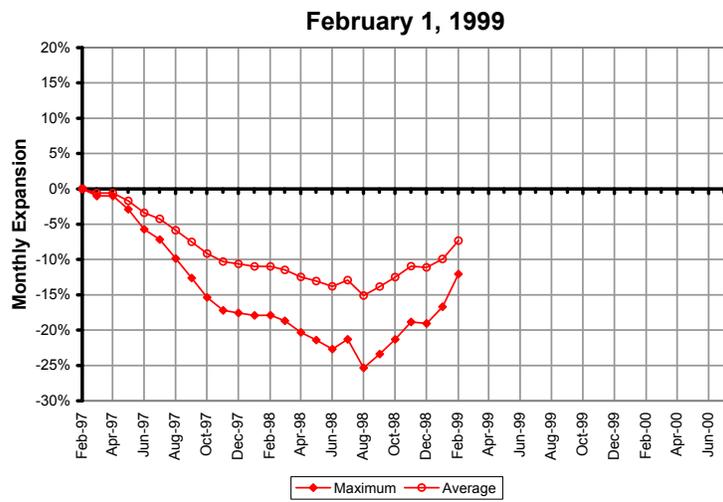
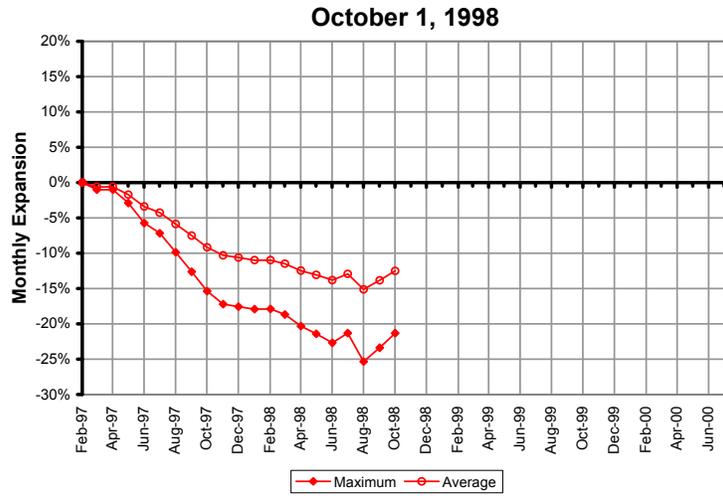


Figure 22: Case Study: Late Schedule Monthly Expansion

By February 1, 1999, the pattern noted above continues, as monthly expansion has increased in five of the last six months, from -15% to -7%. While from February 1999 – April 1999 the contractor is able to steady the increase in expansion, the prevention of slippage is short-lived; within the next four months, the schedule turns for the worse. In the September 1, 1999 report, while the contractor is only a total of 10% behind cumulative earnings, the maximum expansion for required performance is 17%. This 17% maximum monthly expansion is for the month immediately following the update (September 1999), with succeeding months also requiring expansions of 15%, 10%, and 12%, respectively. These required performances are greater alarm for concern than “10% behind schedule”.

Late Schedule Change in Monthly Expansion

As discussed with the two previous late schedule charts, the late schedule change in monthly expansion diagram reflects the contractor’s ability to get ahead of schedule in the first 20 percent of the job, perform close to planned until roughly the halfway point, and then begin to fall behind schedule in August 1998. On this chart, the transition from negative to positive expansion occurs around that time. While negative changes in monthly expansion are desirable, when the one-month and three-month changes in expansion both are zero or positive, as was the case on October 1, 1998, this was an indication that the project was headed in the wrong direction, a precursor to drastic increases in monthly expansion beginning in June 1999.

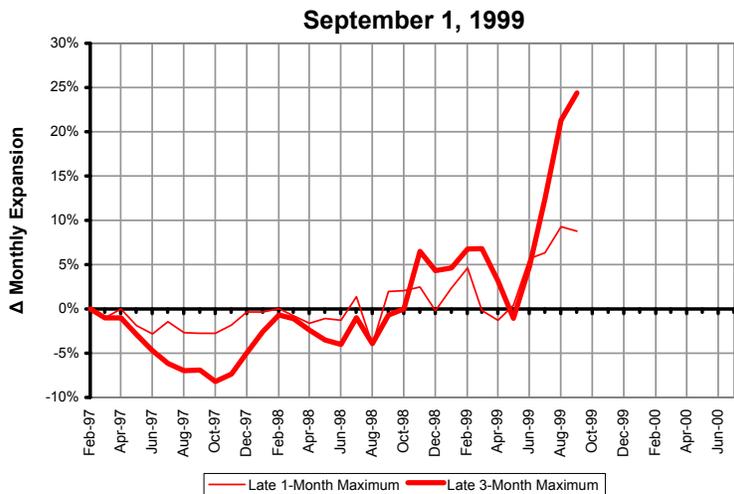
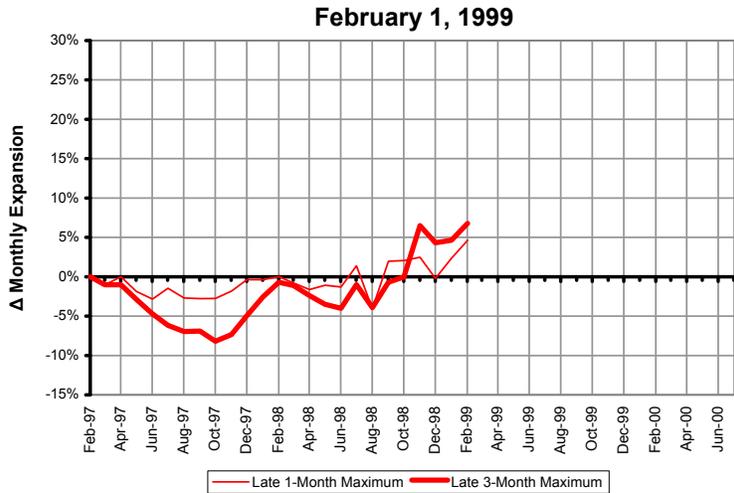
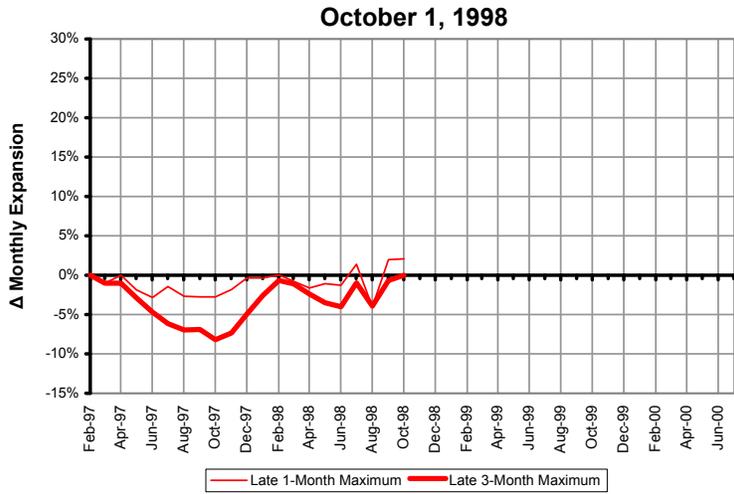


Figure 23: Case Study: Late Schedule Change in Monthly Expansion

A Summary of Early Warning Indicators

The previous section discusses the charts presented in the case study monthly RPM reports, along with their ability to show early warning indicators. The following table summarizes the early warning indicators and the date at which they occurred. Keep in mind that the project was not officially behind schedule until the August 1, 1999 update, when cumulative actual earned value through July 1999 dipped below the cumulative late schedule earned value. The chart is evidence that the RPM provides numerous early warning indicators before the project is officially behind schedule. Furthermore, if the contractor had their sights set on an early completion, the substantial early schedule early warning indicators quickly dismiss that goal. Appendix A contains all graphical schedule updates referenced in the table below.

Table 12: Case Study Early Warning Indicators

Date / Monthly RPM Report	Early Schedule Early Warning Indicators	Late Schedule Early Warning Indicators
February 1, 1997	Contract Start Date	
February 1997 - February 1998	Contractor fails to earn early schedule monthly earnings for each of the first 13 months.	
March 1, 1997	Maximum early schedule monthly required performance exceeds values for planned early schedule performance for all months.	
June 1, 1997		
August 1, 1997		
September 1, 1997	Early schedule average monthly expansion exceeds 30%, seven	

	months into the project.	
June 1, 1998		
August 1998 - January 1999		Late schedule monthly expansion has increased for five of the past six months.
August 1998 - August 1999		Contractor fails to earn planned late schedule value for 12 of last 13 months. Window for expansion is shrinking: the last eight months of the project have reduced ability to expand work. In cumulative earnings chart, gap between actual earned value and baseline late schedule shrinks to nothing, consuming four months of project float.
September 1, 1998		Actual earnings for two of last three months have been less than 75% of late schedule planned earned values.
October 1, 1998		Three-month change in late schedule maximum monthly expansion is at or above zero for the first time.
May 1999 - August 1999		Three-month change in maximum monthly expansion steadily increases from -1% to 21%.
August 1, 1999		Actual cumulative earned value drops below baseline late schedule earned value. Project is officially behind late schedule.

		<p>Maximum late schedule required monthly performance is an earned value previously achieved only three times in 30 months of the project.</p> <p>Required performance for each of the next four months is more than twice the earned value in the previous month.</p> <p>Average monthly expansion is 5%, while maximum expansion is 8%.</p>
September 1, 1999		<p>Average monthly expansion is 10%, while maximum expansion is 17%</p> <p>Required performance for each of the next three months is a value achieved once in the previous 31 months of the project.</p>
March 1, 2000	37-Month Early Completion Date	
July 1, 2000	Contract Completion Date	
October 31, 2001	Actual Completion Date	

RPM and Traditional Performance Metrics

The case study demonstrates how the Required Performance Method is capable of providing early warning indicators that the project may be slipping behind schedule. In regards to the early schedule, the project was behind schedule after the first month, with the trend continuing thereafter. However, when considering the late schedule as the target schedule, because the project was not officially behind schedule until 30 months into the 41-month schedule, there was ample opportunity for an early recognition of trends that may indicate the project going sour. These indicators as recognized by the RPM are summarized in the table above. The following sections discuss two traditional performance metrics – the critical path method and the schedule performance index – and how their indicators compare with those of the Required Performance Method.

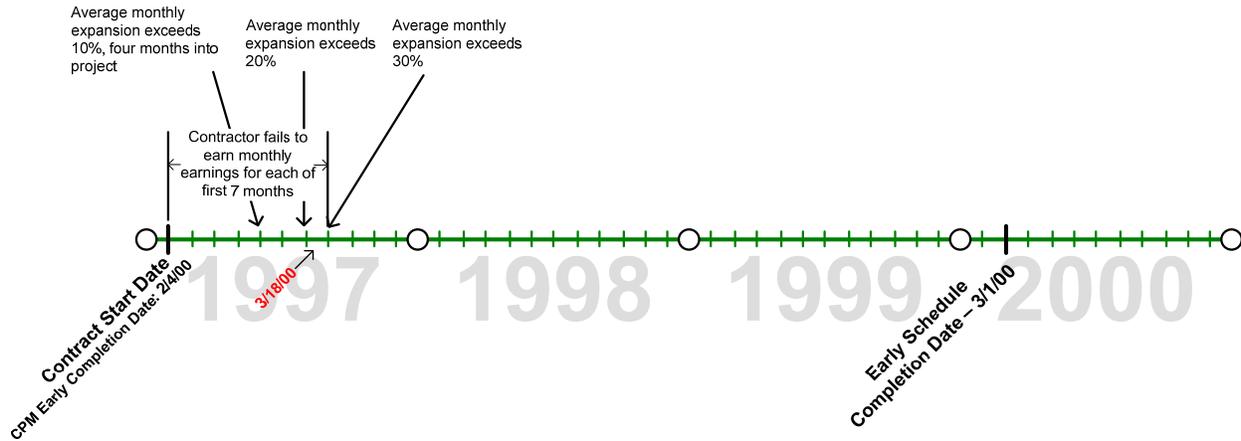
CPM Schedules

Schedules created by the critical path method (CPM) calculate a projected completion date based on activity durations and project logic, computing the shortest and longest paths for project completion. Computerized project scheduling tools, such as P3, utilize CPM in regular updates to track the computed completion date. Should a calculated completion date shift to a later date, this indicates a slip in schedule, whereas a shift to an earlier date indicates the project getting ahead on the schedule.

Case study historical updates calculated both the CPM early and late completion dates in regular intervals. However, because the project quickly fell behind the early schedule, ten months into the project the early schedule CPM calculated completion date was beyond the early completion date (March 1, 2000), and from then on, the CPM calculated completion date for the early and late schedules was the same date. The following charts track the CPM calculated completion date (below each axis) and how it correlates with RPM indicators of schedule slippage.

The first two charts parallel early schedule RPM indicators with the early schedule calculated completion date. The first update of the CPM calculated completion date comes on September 1, 1997. At this point, the RPM has shown numerous indicators that the project is in grave danger of finishing by the early schedule completion date of 3/1/00. The early schedule CPM calculated completion date is 17 days beyond the early schedule completion date. While making up 17 days in the next 30 months may seem like a minor task, to do so, total work must be expanded by 30%. The February 1, 1999 update recognizes the grave danger in reaching the early schedule completion date. The CPM calculated completion date is four months beyond the early schedule completion date, and planned work must nearly be tripled (average expansion approaching 200% of planned work).

September 1, 1997



February 1, 1999

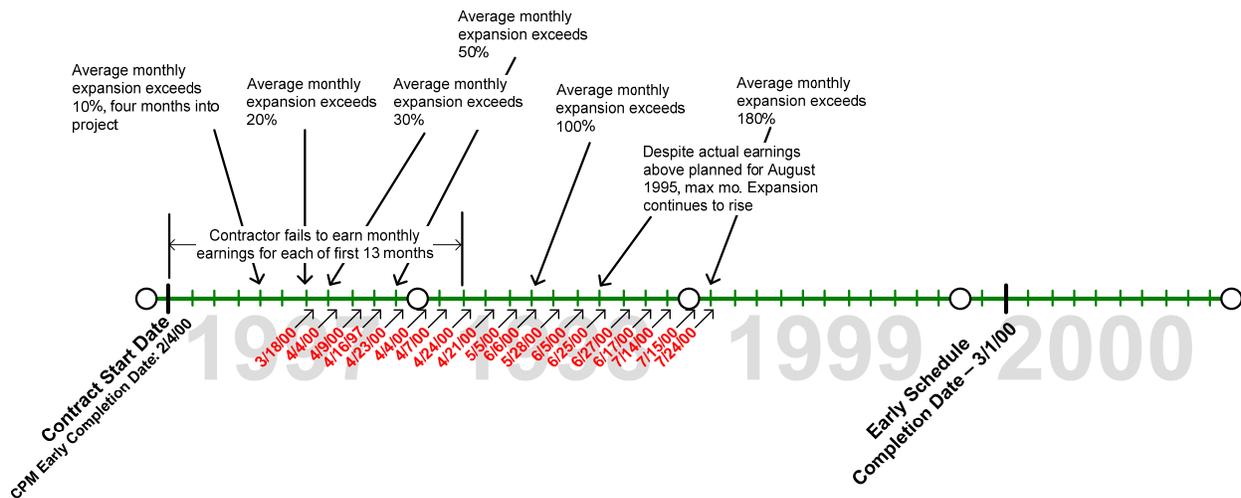
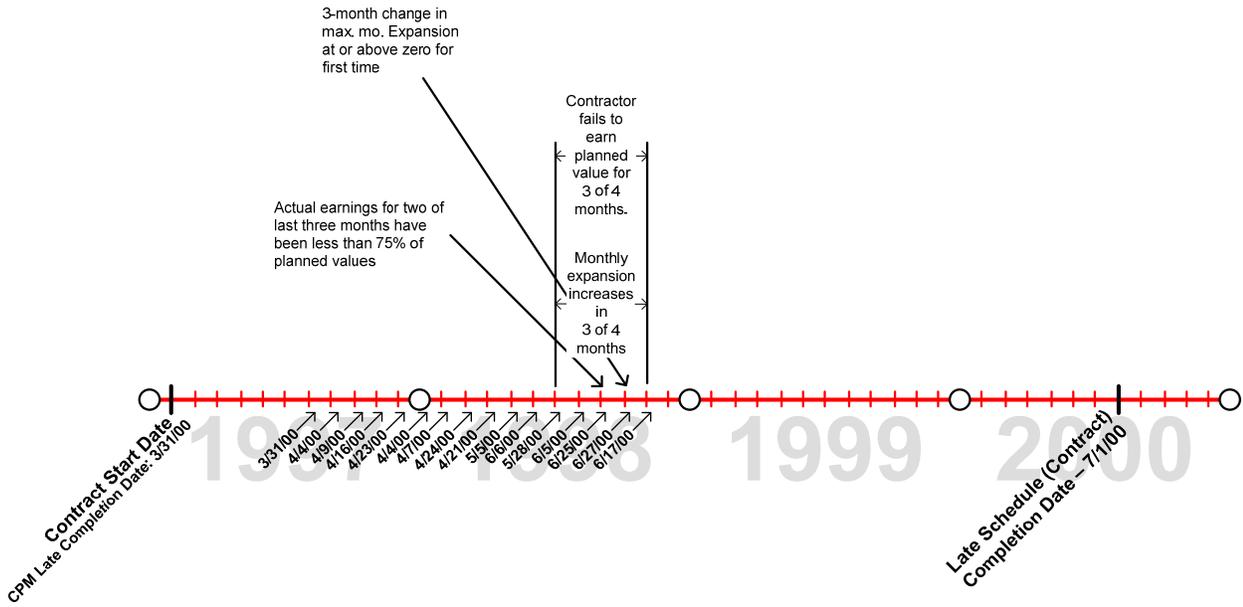


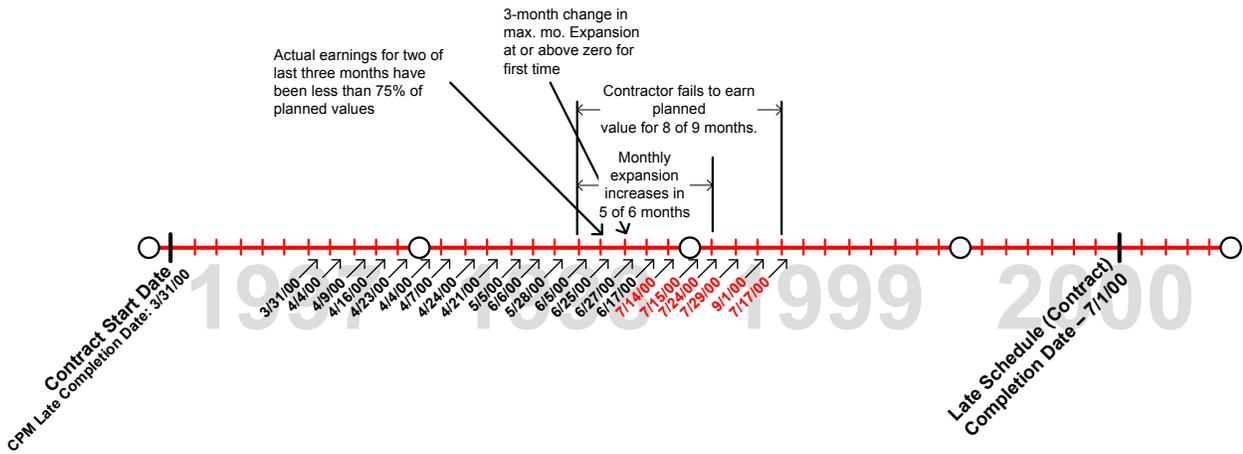
Figure 24: Early Schedule RPM with CPM Dates

The following three charts track late schedule RPM indicators of slippage with the late schedule CPM calculated completion date. At the time of the first chart, October 1, 1998, the calculated completion date is still before the contract completion date, yet there have been numerous warnings of schedule slippage recognized by the RPM. Failure to perform to plan over the last four months has called for attention that the project may potentially slip behind schedule. By May 1, 1999, the late schedule calculated completion date is over two weeks beyond the contract completion date, and there have been RPM indicators of impending slippage for the previous nine months. By September 1, 1999, when the project is officially two months behind schedule, the RPM has shown many indicators of impending slippage, and the CPM calculated completion date is now three months past contract completion date.

October 1, 1998



May 1, 1999



September 1, 1999

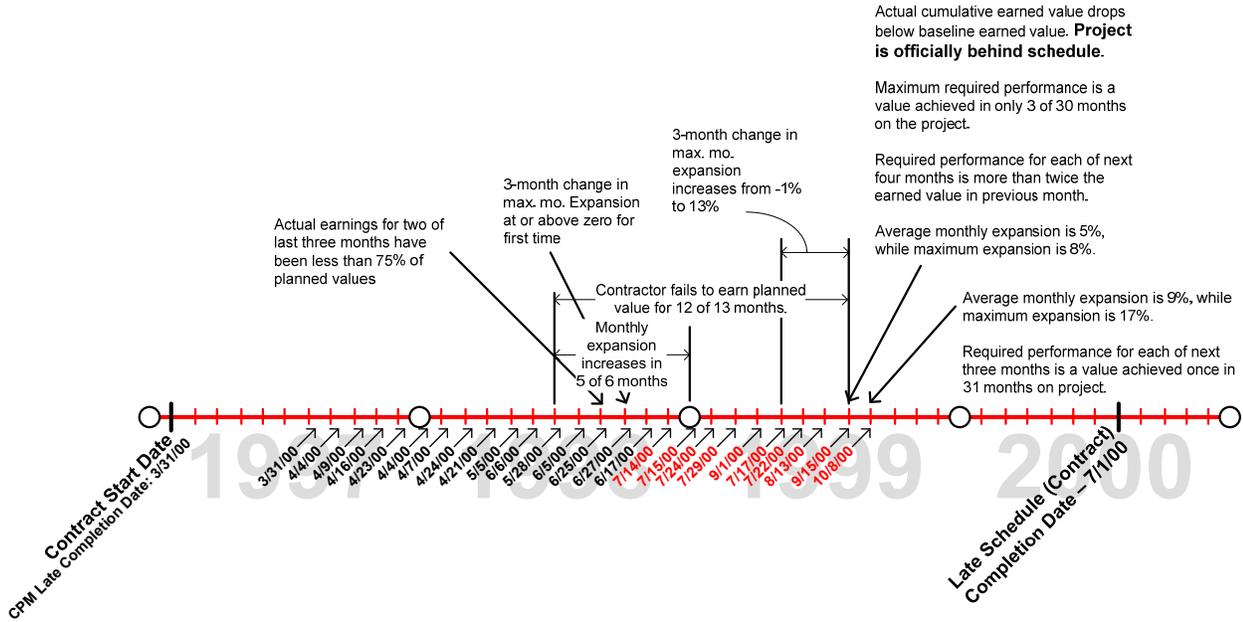


Figure 25: Late Schedule RPM with CPM Dates

Schedule Performance Index

The second traditional performance metric to compare to the RPM is the schedule performance index (SPI). The SPI is calculated by the formula $SPI = BCWP/BCWS$, where BCWP is the budgeted cost of work performed and BCWS is the budgeted cost of work scheduled. It is a ratio of how much work has been completed to date, to how much work was planned to be completed to date. A value over 1.0 is favorable, indicating more has been accomplished than planned, and the project is ahead of schedule. The SPI, as applied to the case study is shown below.

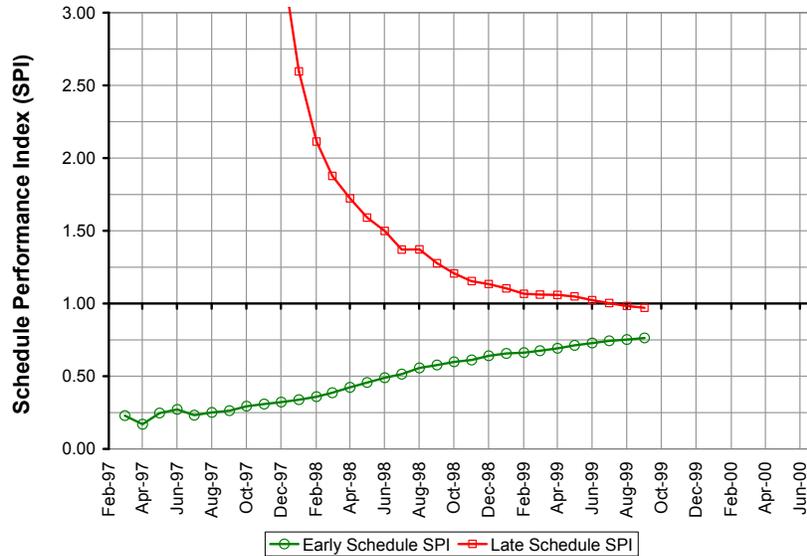


Figure 26: Case Study SPI

Considering the early schedule SPI, for the first half year of the project, the contractor earned roughly 25% of the planned value to date. By September 1999, the early schedule SPI steadily increases to 0.76, indicating that the contractor has earned just over three-quarters of the planned value to date. The increase in this performance metric typically represents making up ground on the schedule. However, it focuses on what has been accomplished rather than what needs to be accomplished. When considering what performance is required for timely completion, as shown in Figure 5.7, the RPM recognizes the ominous prospect of completing the project by the early schedule completion date.

The late schedule SPI starts by indicating earnings well above the planned values, but steadily approaches the value of 1.0, crossing it in August 1999 when the project falls behind late schedule. In September 1999, the late schedule SPI is 0.97, acknowledging the project has earned 97% of the late schedule earned value to date. This value may not be as concerning an alarm as the performance needed for late schedule timely completion (shown in Figure 5.10). At this time, the late schedule RPM indicates average monthly expansion of 10% and maximum monthly expansion of 17%. The SPI says the project is 3% behind schedule *to date*, but the RPM says that the project is 17% behind schedule in what *needs to be done*. Both performance metrics show trends in their late schedule assessment that indicate the project is in danger of timely completion, but by focusing on the future and what needs to be done, the RPM forecast expresses a much greater concern.

Contributions, Conclusions, and Recommendations

The purpose of this research is to develop schedule performance metrics for forecasting schedule slippage. To do so, describing a control system that can be used was developed and applied to a case study to demonstrate the system.

Expressing Concern in Terms that are More Tangible

The key intellectual ingredient of the research is a paradigm shift from control based on scheduled completion date to control based on required performance. This shift enables forecasts to express concern in terms that are more tangible. When performing schedule control based on forecasted completion date, early warnings of slippage may come if the forecasted completion date is slipping to a later date, or possibly even beyond the contract completion date. Concern could be expressed by noting that “the projected completion date has slipped two weeks over the last three months”, or “the project is projected to complete 20 days beyond the contract completion date.” In response to these statements, side-stepping the threatening forecast can be done by saying “I can make it up”, and “don’t worry, we have plenty of time to catch up”, and “we can make up two weeks in three months – no problem.” In contrast, the Required Performance Method translates ominous forecasts into terms that are more tangible.

Using the RPM, the contractor may be in trouble because they are predicting an over stress on a resource situation, a type of numerical, material difference. The RPM takes the statement “You’re going to be late” to a tangible “You’re going to be late *because...*” For example, “the project is in danger of timely completion because the number of crews needs to be increased from four to six”, or “to finish on time, you need to move 1 million cubic yards of earth in each of the next two months, when you have yet to do that on this project.” This change in philosophy forces the contractor to realize potential slippage in real terms.

RPM as an Objective, Forward-Looking Early Warning System

The Required Performance Method is designed to meet the criteria outlined by the intellectual framework for schedule control systems. Furthermore, the RPM is built based on existing progress monitoring tools able to be produced in a normal scheduling environment, ensuring that the method is ready for immediate implementation.

The RPM is a forward-looking control system that takes data from progress monitoring, applies the contractor’s ability to expand work through expansion factors, and produces forecasts of the required performance needed for timely completion of the project. This procedure is designed to take the subjectivity out of forecasting, enabling those people without years of experience to recognize indicators of potential slippage – so that schedulers have a tool beyond their gut instinct. Early warning tools facilitate prevention of, rather than reaction to schedule slippage.

Preventing schedule slippage in the RPM is a product of dependable forecasts based on reliable, up-to-date data. The cornerstones of the RPM are analyzing the most current data, forcing “look-ahead” required performance schedules, evaluating the ability to expand future work, and redefining the schedule.

The RPM takes a more forward-looking approach, moving attention to what needs to be done rather than focusing on what has been accomplished. For instance, the schedule performance index

(SPI) is a classic performance metric that focuses on what *has been accomplished* to date, whereas the Required Performance Method focuses on what *needs to be accomplished*. SPI tells you where you are with respect to where you are supposed to be, while the RPM tells you where you need to be.

Flexibility of the RPM

The case study example illustrates how the Required Performance Method allows the contractor to forecast performance needed to accomplish an early or late schedule. However, the contractor is not bound to these two (or however many) schedules. While this case study focuses solely on attaining either the early or late schedule completion, there are opportunities for adjustments. Should a contractor adjust the completion date, whether earlier or later, the original schedule can be redefined, and the required performance indicators are adjusted accordingly.

Upon concluding that a project may not finish on time, the contractor can apply the RPM to that adjusted completion date. Alternatively, if the projected completion date is unknown, applying the history of expansion on that project may prove helpful in determining an adjusted completion date.

The flexibility of the RPM is attributed to its foundation as a cyclic control system. The ability to take action and redefine allows for a control technique that evolves as the project evolves.

Limitations of RPM as a Tool

While the RPM is an asset to schedule controllers, it is not intended to be relied on as the sole source for forecasting schedule slippage. The technique is a *tool* used in schedule forecasting and providing early warnings. Its purpose is to recognize indicators of schedule slippage and bring attention to these indicators. There are components in construction projects, beyond the progress of driving commodities, which may cause schedule slippage.

Another limitation of the RPM, as presented in the case study early schedule RPM analysis, are the extreme values for maximum monthly expansion that arise when distributing required performance to months with low or zero planned value. However, regardless of the situation, the average monthly expansion values, as well as the monthly values for required performance (as shown on the monthly planned values charts) are consistent throughout. Additionally, while the maximum expansion percentages may be high, the shape and trends in these charts are accurate, just greater in magnitude.

Implementing the RPM on Future Projects

Demonstrating the Required Performance Method using the case study highlights its ease of application to real project data. The case study tracks earned value, a common, universal commodity that mirrors project progress. However, the demonstration project could have been the control of earthwork on a new roadway construction, or steel on a major building construction project. Whichever commodity used, a contemporaneous application of the required performance method is no more difficult than the retrospective case study.

Although the RPM is regarded as a tool for the *contractor* to determine the required performance to complete *their* work, there is potential for use by the owner, also. From the owner's perspective, they are entitled to knowing how their project will be completed. Should the contractor fall behind schedule, the owner has the right to know that the project may not complete on time. The owner may suggest certain thresholds for expansion; for example, should the contractor forecast a monthly maximum expansion beyond 15%, the contractor may be obligated to inform the owner of how they plan to complete the work on time – a valid recovery plan.

Thresholds for expansion have potential for even greater use: associating maximum expansion values during certain stages of projects with various levels of risk. While a maximum expansion of 5% may not be that risky at the beginning of the project, should there be a required expansion of 5% at the end of the project, after months of underperformance, the risk level is higher. The chart below is an idea for a monthly expansion chart that attributes stages of risk to the expansion values, recognizing that there is greater risk for untimely completion (less room for error) at the end of the project. The boundaries between designated risk levels are arbitrarily selected, and may be defined in the future, once a history of expansion data and project outcomes is built.

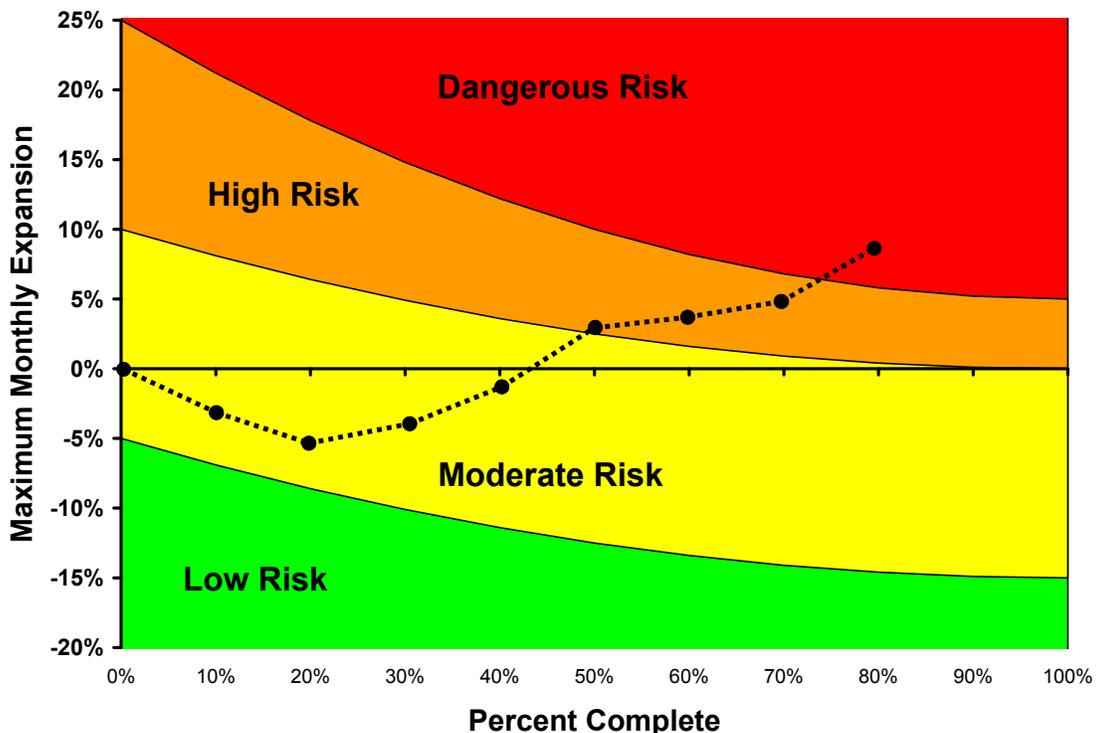


Figure 27: Maximum Expansion with Stages of Risk

The owner may even attribute additional contractual requirements for each risk level. The *Act* stage of the control system may be a spectrum of actions, rather than just “time-out, root cause analysis, and redefine.” This spectrum of actions would relate to the various risk levels by increasing the severity of the action with increased risk level. An example hierarchy of actions may be:

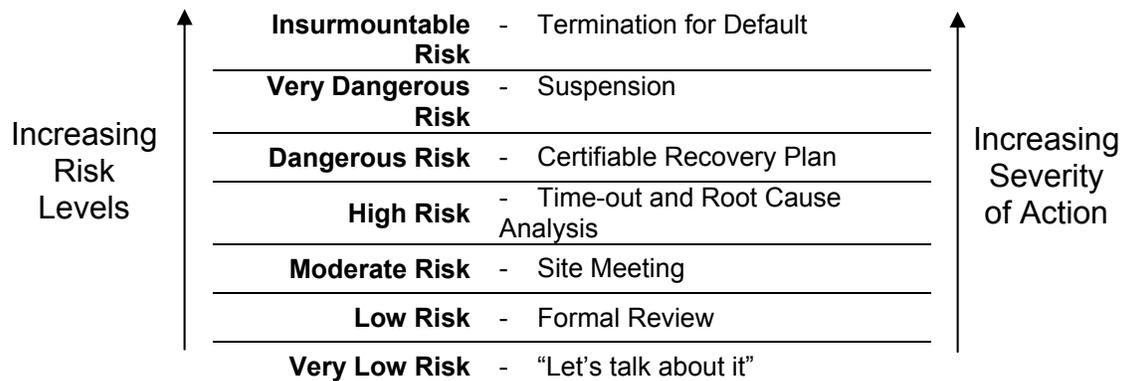


Figure 28: Spectrum of Actions

The risk level may increase as shown in Figure 6.1, or it could possibly increase by other means, e.g. the number of consecutive months with required performance within 10% of your maximum actual performance; or possibly the number of months with required performance above your planned maximum performance. Furthermore, the risk level for late schedule RPM may be a couple steps higher than that for the early schedule RPM, the reason being that failing to perform to the late schedule has a higher risk of the project not performing to the worst-case scenario schedule, resulting in untimely project completion.

The real-world application of the Required Performance Method may require multiple sets of expansion factors for each schedule being monitored, i.e. defining separate sets of expansion factors for each the early and late schedules. For projects with a large amount of float, or discrepancies between multiple schedules, the work performed in each month, from schedule to schedule, is different. The expansion factor is the ability to *expand the work* in each month, therefore if the work is different, the expansion may be different.

A possible addition to the system is to define expansion factors for each activities that comprise the work in each month. Assigning expansion factors to each activity adds detail to the system. The expansion factor for each month could be a weighted average of the expansion factors for activities within that month. Certain driving activities have a greater influence on schedule performance, and therefore would be assigned a greater weighted value.

Recommendations for Implementation and Research

This research achieves its objectives of developing the intellectual framework for schedule control, and developing and demonstrating the Required Performance Method. The next step for the RPM is to implement the control system in real-time on construction projects. The ideal projects for application are those with driving commodities tied to the project schedule. These projects provide data that accurately represent the project progress, as well as fill the function of the define stage of the RPM.

The RPM shall be treated as any other pioneer technique, proceeding with caution and watching it closely. With all innovative techniques, there is a learning period. The innovative aspect and backbone of the RPM are the expansion factors, and these expansion factors will take time to be fine-tuned. The expansion factors force the contractor to plan ahead and anticipate their ability to expand work. Improving their anticipation will form a more detailed list of considerations when setting expansion factors.

Forming a history of maximum monthly expansions and the projects that that finished behind schedule, as well as those that were able to recover, will help define the thresholds previously discussed, and potentially place and shape the curves of the *Maximum Expansion with Stages of Risk* diagram.

As the Required Performance Method is tested and implemented on construction projects, expansion factors will be fine-tuned, thresholds will be established, and the construction industry will benefit from an innovative, objective, reliable schedule performance metric for forecasting schedule slippage.

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